

New Radiation Safety Interlock System for the SPring-8 Accelerator Complex

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Outline

- Introduction
- Motivation
- New radiation safety interlock system
- Summary & Future

Introduction

SPring-8 Accelerator complex

- Electron accelerator
- Light source facility

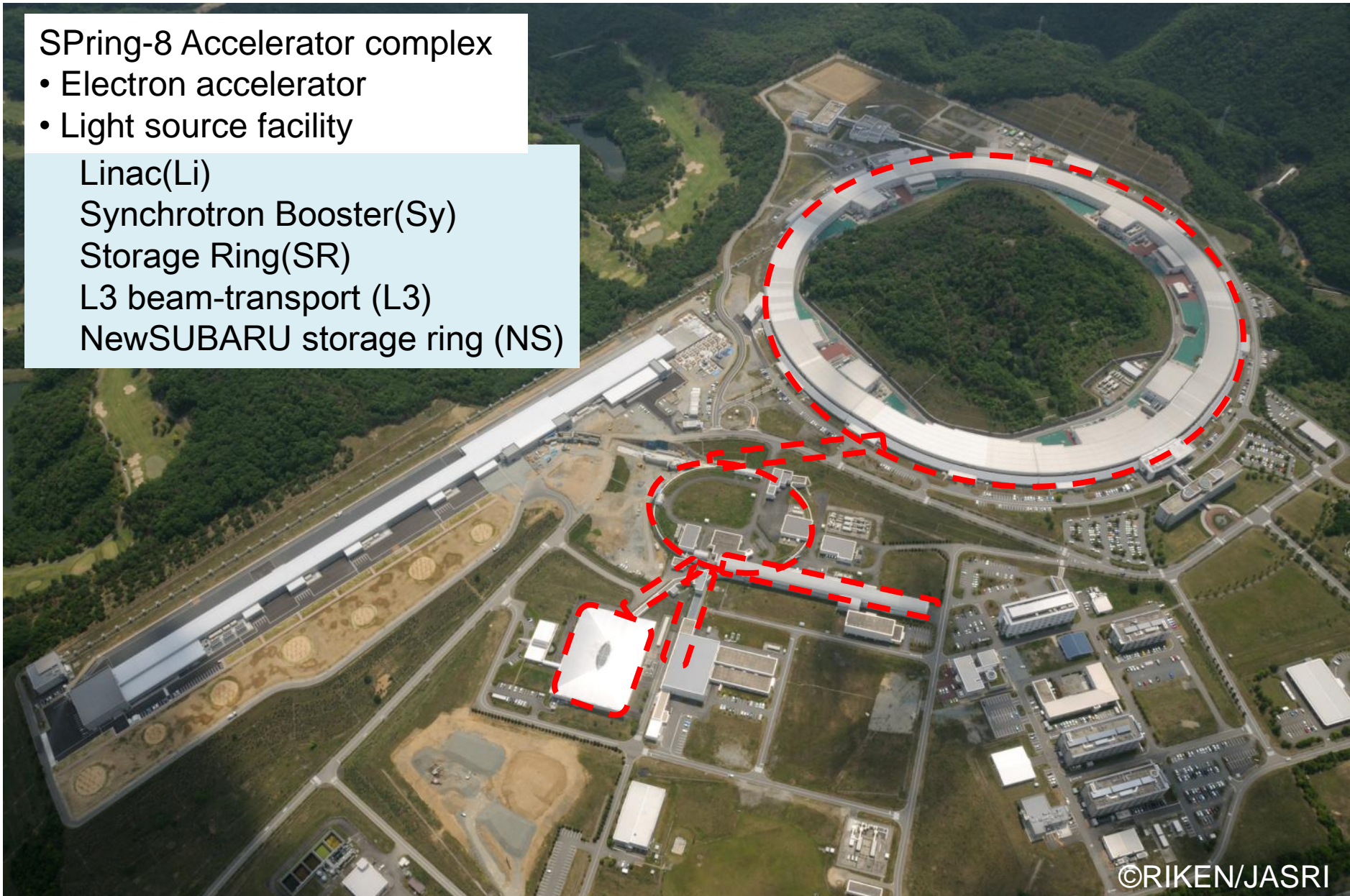
Linac(Li)

Synchrotron Booster(Sy)

Storage Ring(SR)

L3 beam-transport (L3)

NewSUBARU storage ring (NS)



Introduction

SPring-8 Accelerator complex

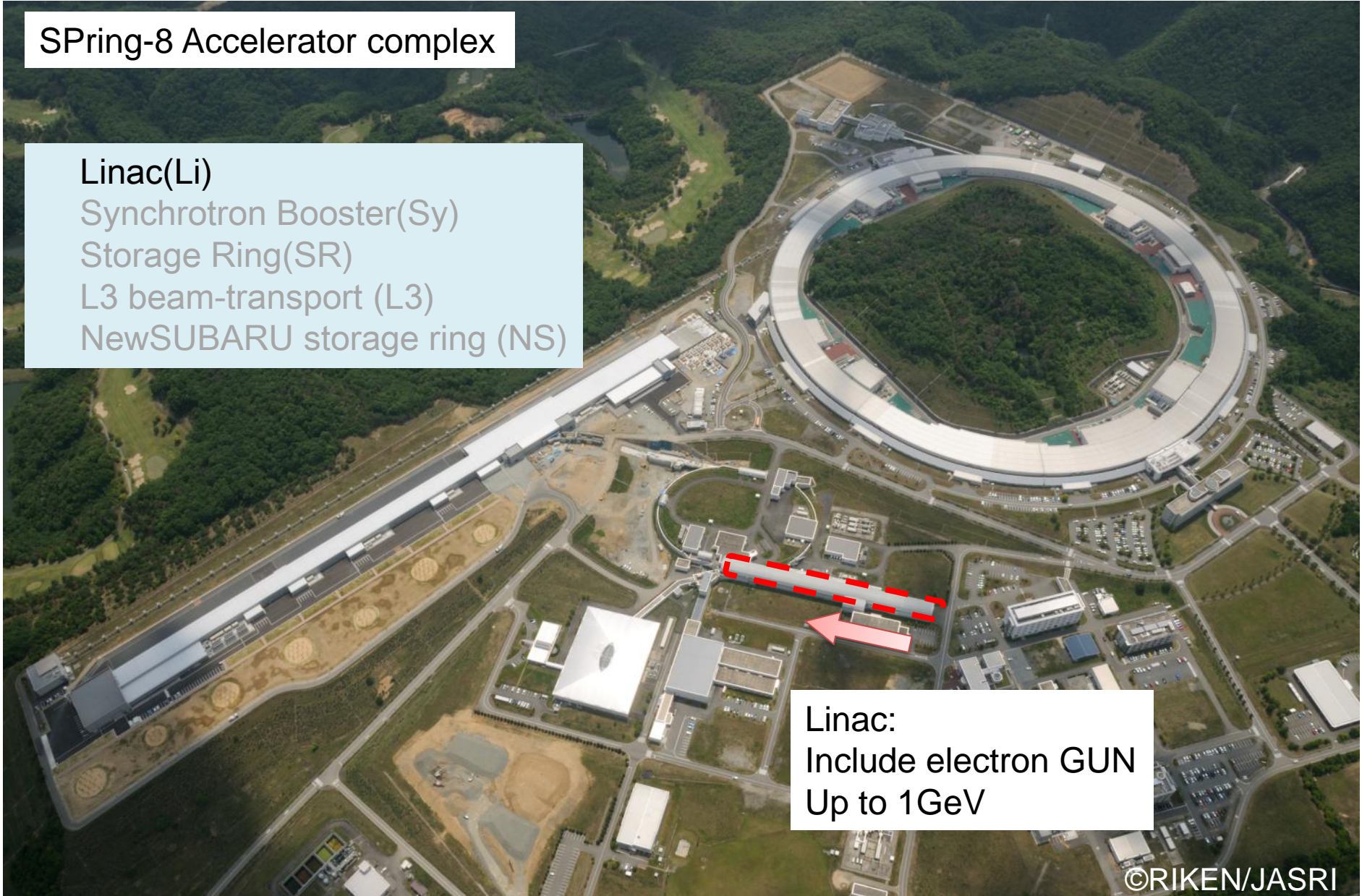
Linac(Li)

Synchrotron Booster(Sy)

Storage Ring(SR)

L3 beam-transport (L3)

NewSUBARU storage ring (NS)



Linac:
Include electron GUN
Up to 1GeV

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Introduction

SPring-8 Accelerator complex

Linac(Li)
Synchrotron Booster(Sy)
Storage Ring(SR)
L3 beam-transport (L3)
NewSUBARU storage ring (NS)

Synchrotron Booster:
Up to 8GeV

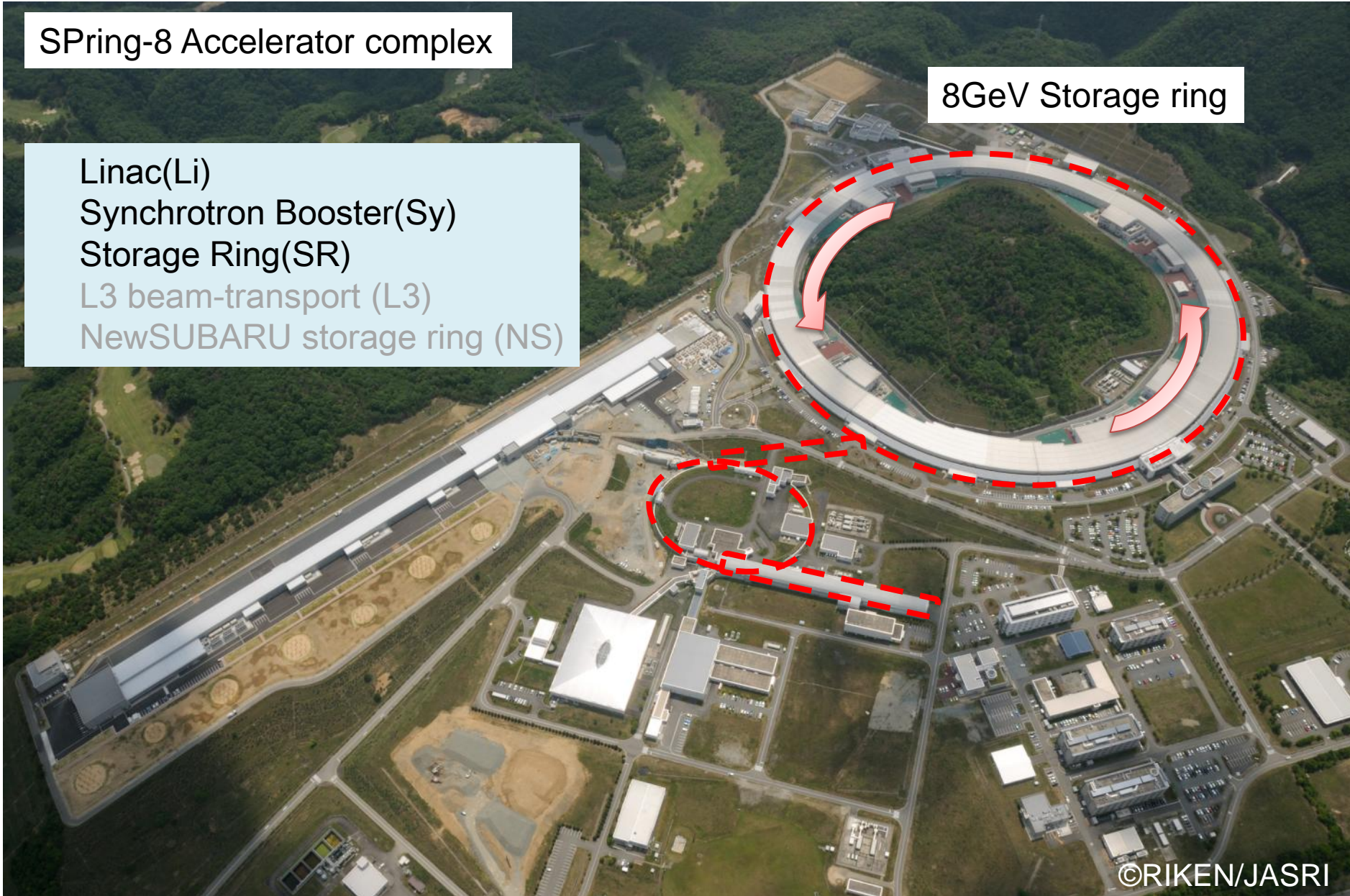
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Introduction

SPring-8 Accelerator complex

8GeV Storage ring

Linac(Li)
Synchrotron Booster(Sy)
Storage Ring(SR)
L3 beam-transport (L3)
NewSUBARU storage ring (NS)



Introduction

SPring-8 Accelerator complex

Linac(Li)
Synchrotron Booster(Sy)
Storage Ring(SR)
L3 beam-transport (L3)
NewSUBARU storage ring (NS)

L3 beam transport line:
Other beam destination

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Introduction

SPring-8 Accelerator complex

Linac(Li)
Synchrotron Booster(Sy)
Storage Ring(SR)
L3 beam-transport (L3)
NewSUBARU storage ring (NS)

NewSUBARU:
Another Storage ring
(Low energy)

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Accelerator Radiation Safety Interlock System

Purpose:

Protect persons from radiation hazard induced by electron beams and synchrotron radiation

Basic Function:

- Access control:
Manage permission for entering radiation-controlled areas
- Monitoring safety equipment:
Radiation monitor etc..
- Manage permission for **GUN** and **RF**
 - ➔ Strongly depend on the SPring-8 operation

Accelerator operation

- Five access controlled areas:

Linac (**Li**)

Synchrotron Booster (**Sy**)

Storage Ring (**SR**)

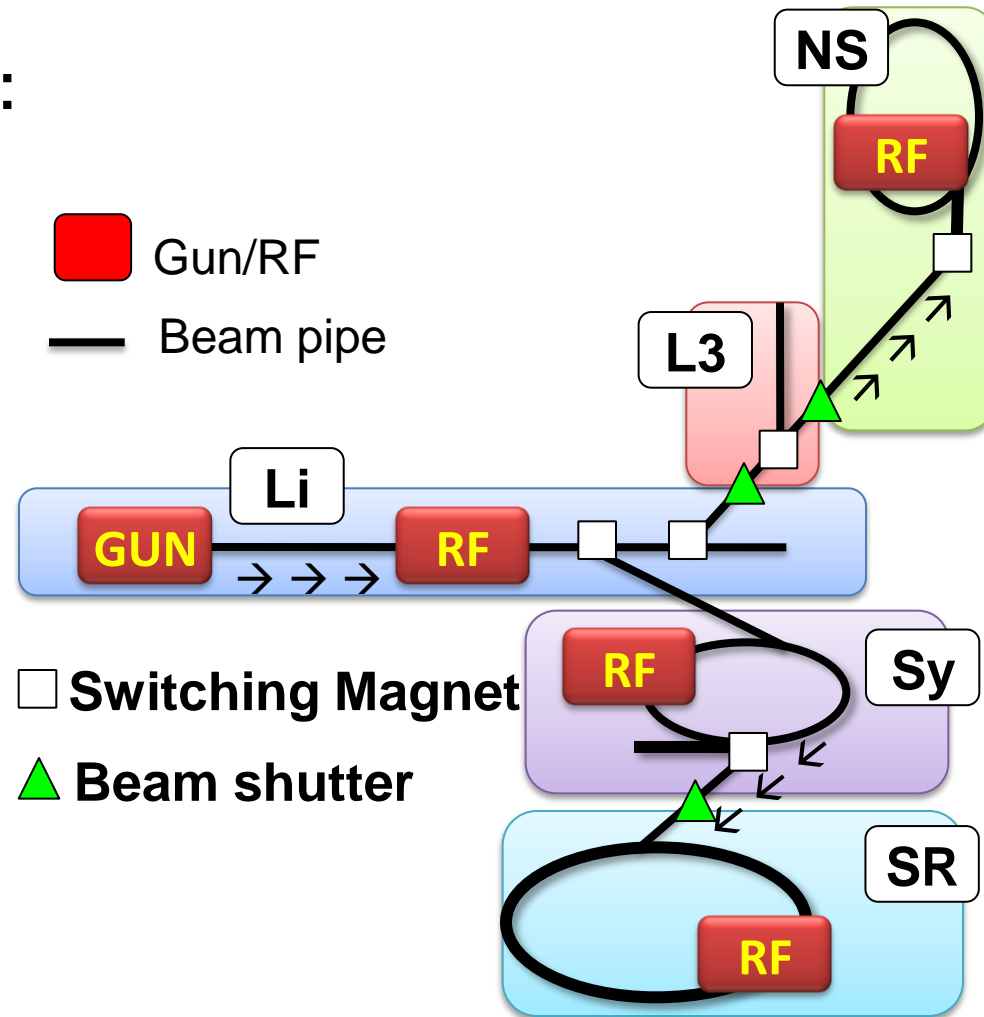
L3 beam-transport (**L3**)

NewSUBARU storage ring (**NS**)

- Beam generation/acceleration:

- One electron gun generates electron beam (**GUN**)
- Electron beam is accelerated by RF cavity (**RF**).
- Four RFs

- One electron GUN supplies electron beam to all area



SPring-8 Accelerator complex

Combination of areas → Many kinds of operations

Various Accelerator Operations

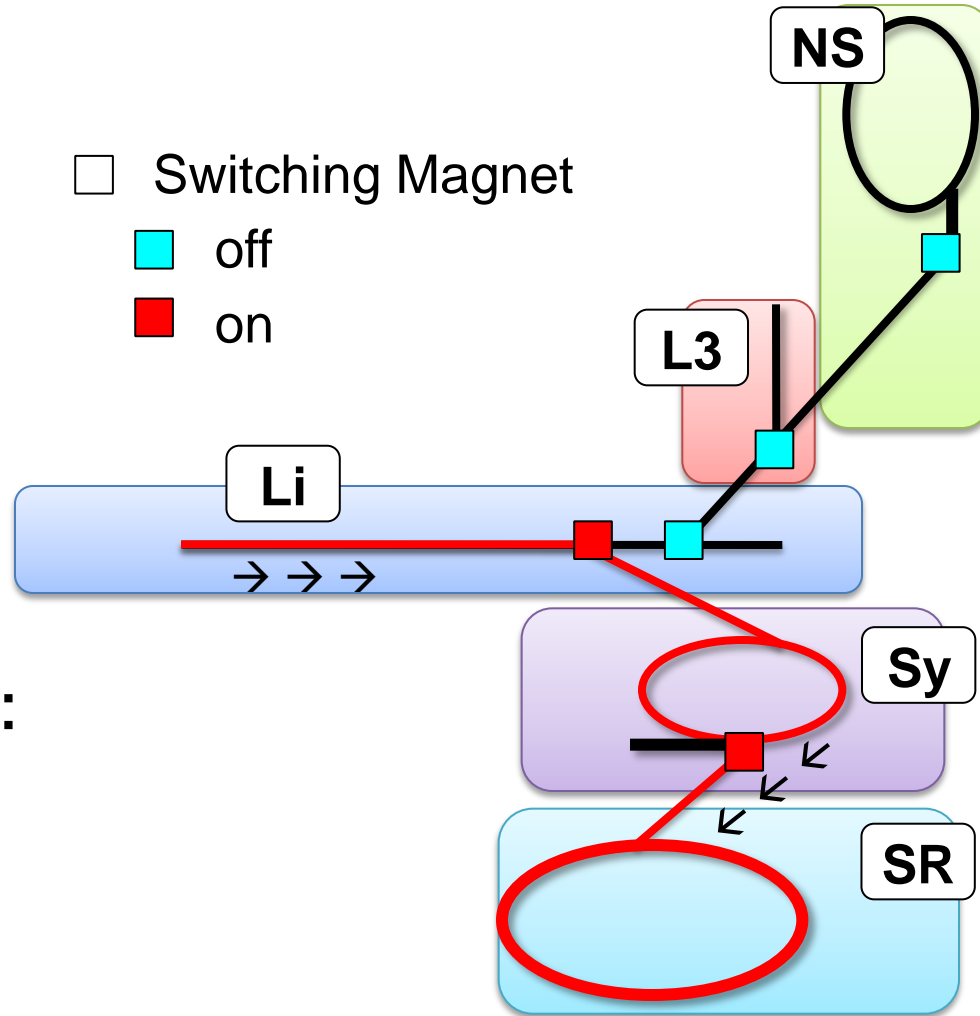
SR injection
operation mode



□ Switching Magnet

■ off

■ on



- **Beam transportation route:**
→ Switching Magnets

SPring-8 Accelerator Complex

Various Accelerator Operations

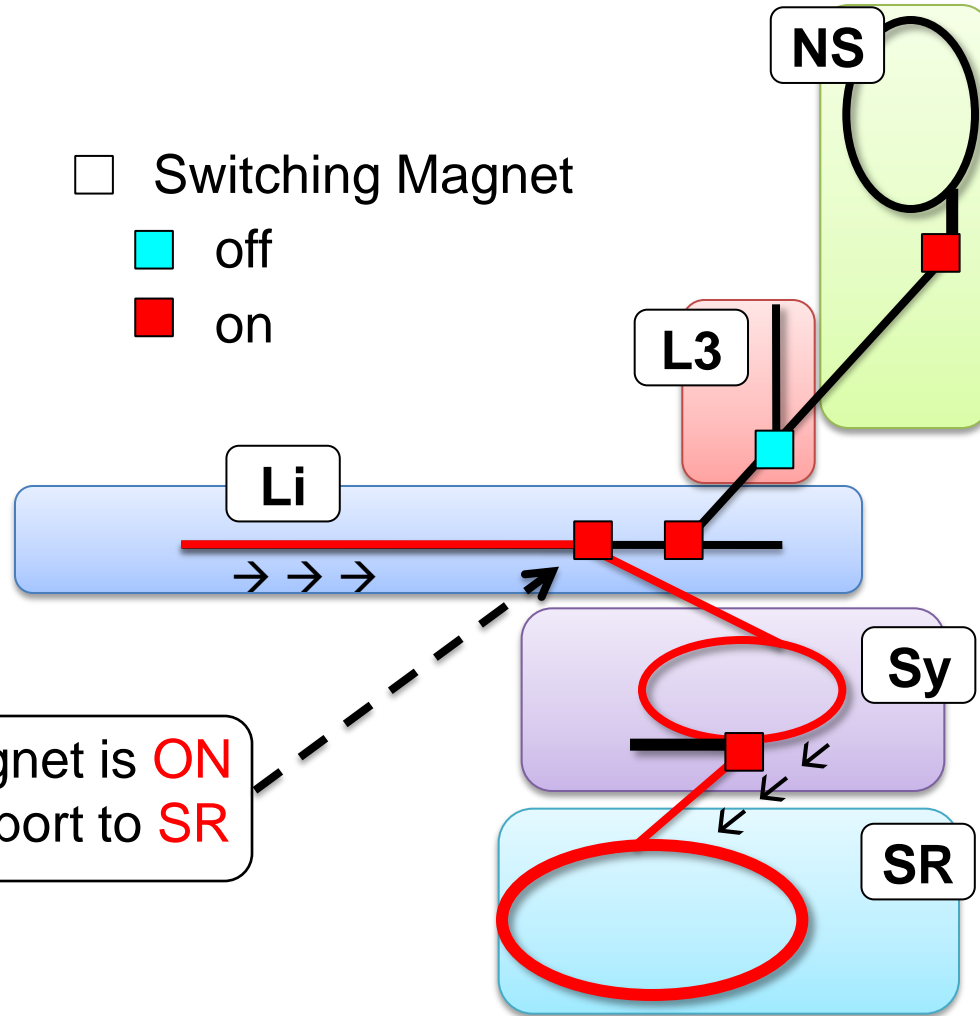
SR/NS injection
switching
operation mode



Beam destination is switched
by changing
one Switching Magnet status

This magnet is **ON**
→ Transport to **SR**

□ Switching Magnet
■ off
■ on



SPring-8 Accelerator complex

Various Accelerator Operations

SR/NS injection
switching
operation mode

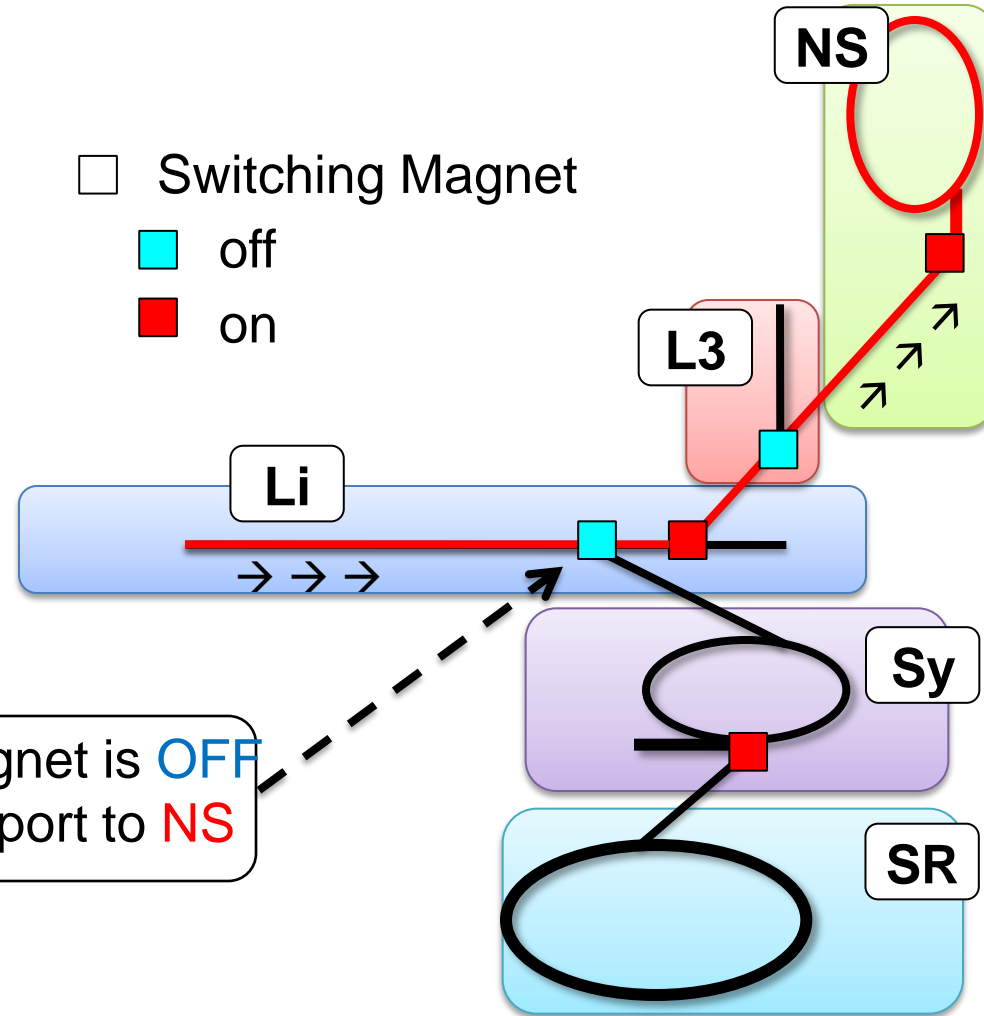


□ Switching Magnet
■ off
■ on

Features of operation:

- Switch a destination frequently
- Top-up operation:
continuous injection

This magnet is **OFF**
→ Transport to **NS**



SPring-8 Accelerator complex

History of Accelerator Operation MODE

The number of Operation mode (MODE):

At the beginning (1997~),
Accelerator complex consist of
Li, Sy and SR

List of operation mode (part.)

- READY Mode
 - L2 Mode
 - Sy-injection Mode
 - SR-injection Mode
 - SR-storage Mode
 - L2 + Sy-storage Mode
 - L2 + Sy-storage + SR-storage Mode
- ⋮
- ⋮

History of Accelerator Operation MODE

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- The number of **MODE** had increased as accelerator upgrade
 - **L3 beam-transport added**

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- SR-injection Mode
- SR-storage Mode
- L2 + Sy-storage Mode
- L2 + Sy-storage + SR-storage Mode
- **L3 Mode**
- **L3 + Sy-storage Mode**
- **L3 + Sy-storage + SR-storage Mode**
- **⋮**
- **⋮**

History of Accelerator Operation MODE

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 - L3 beam-transport added
 - **NS storage-ring added**

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- SR-storage Mode
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- L2 + Sy-storage + SR-storage Mode
- L3 Mode
- L3 + Sy-storage Mode
- L3 + Sy-storage + SR-storage Mode
- **NS-injection Mode**
- **NS-storage Mode**
- **L2 + Sy-storage + NS-storage Mode**
- **L2 + Sy-storage + SR-storage + NS-storage Mode**
- **Sy-injection + SR-storage + NS-storage Mode**
- **NS-injection + Sy-storage + SR-storage Mode**
- **SR-storage + NS-storage Mode**
-
-

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- The number of **MODE** had increased as accelerator upgrade
 - L3 beam-transport added
 - NS storage-ring added
 - **Topup operation started**

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- NS-injection Mode
- NS-storage Mode
- L2 + Sy-storage + NS-storage Mode
- L2 + Sy-storage + SR-storage + NS-storage Mode
- Sy-injection + SR-storage + NS-storage Mode
- NS-injection + Sy-storage + SR-storage Mode
- SR-storage + NS-storage Mode
- **Topup Mode**
- **Topup + NS-storage Mode**
-
-

History of Accelerator Operation MODE

The number of Operation mode (MODE):

At the beginning (1997~),
Accelerator complex consist of
Li, Sy and SR

- The number of **MODE** had increased as accelerator upgrade
 - L3 beam-transport added
 - NS storage-ring added
 - Topup operation started
 - **Destination switching operation started**

→The number of MODEs drastically increased (**up to around 60 modes**)

Many MODEs!

List of operation mode (part.)

- READY Mode
- L2 Mode
- Sy-injection Mode
- SR-injection Mode
- SR-storage Mode
- L2 + Sy-storage Mode
- L2 + Sy-storage + SR-storage Mode
- L3 Mode
- L3 + Sy-storage Mode
- L3 + Sy-storage + SR-storage Mode
- NS-injection Mode
- NS-storage Mode
- L2 + Sy-storage + NS-storage Mode
- L2 + Sy-storage + SR-storage + NS-storage Mode
- Sy-injection + SR-storage + NS-storage Mode
- NS-injection + Sy-storage + SR-storage Mode
- SR-storage + NS-storage Mode
- Topup Mode
- Topup + NS-storage Mode
- **Sy • NS-injection Mode**
- **SR • NS-injection Mode**
- **Topup • NS-injection Mode**
-
-

Old Accelerator Safety Interlock System

Old design concept:

operation MODE based

Safety interlock deeply relates with
accelerator operation MODE

- MODE for interlock system also increased as accelerator operation MODE increase
- For additional accelerator area, 60 → 120 MODEs ?
- Complicated safety logic

Motivation

- New radiation Safety Interlock system -

Old design concept → hard to improve

problems:

- much cost (person, time) for safety inspection
- hard to modify the system due to complicated safety logic and system structure



“New design concept!!”

- **Easier maintenance, modification and troubleshoot**
- **High extendibility** for additional new accelerator area

New design concept

New task force formed to establish new design concept:

Experts in each division cooperated,

Control div. (Accelerator Interlock system)

Accelerator div. (Accelerator operation)

Safety office

Many experts discussed various issue (2005 ~)

New design concept

Old design concept:

“ MODE based system”

The number of MODEs exponentially increase by adding an new accelerator area



We had to find efficient concept

New design concept

Old design concept:

“MODE based system”

The number of MODEs exponentially increase by adding an new accelerator area



We had to find efficient concept



Area management

New design concept

What is area management?

SPring-8:

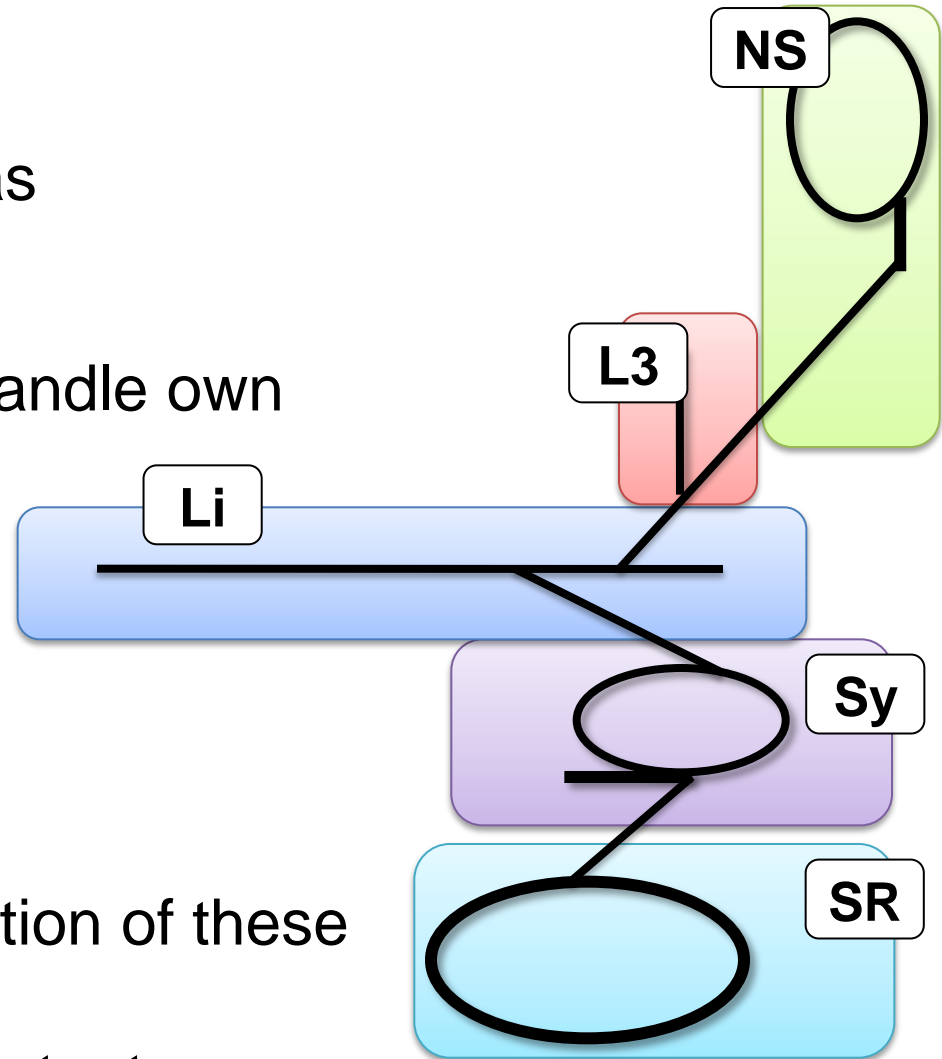
5 access controlled areas

Each area system should handle own area status independently

- 1) Access control
- 2) GUN RF permissions
- 3) Beam injection

MODE: manage the combination of these areas

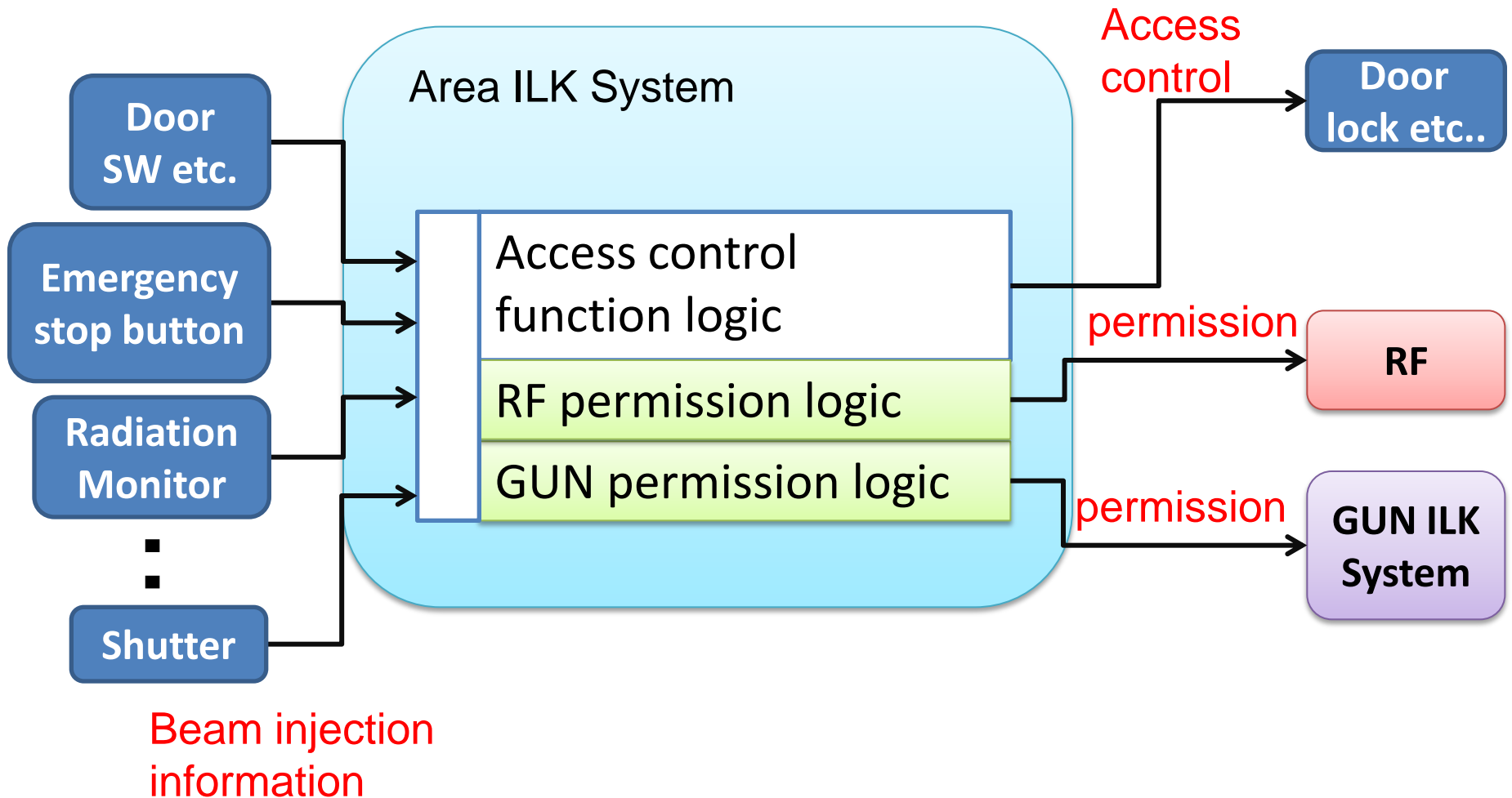
→ combination is not important



SPring-8 Accelerator complex

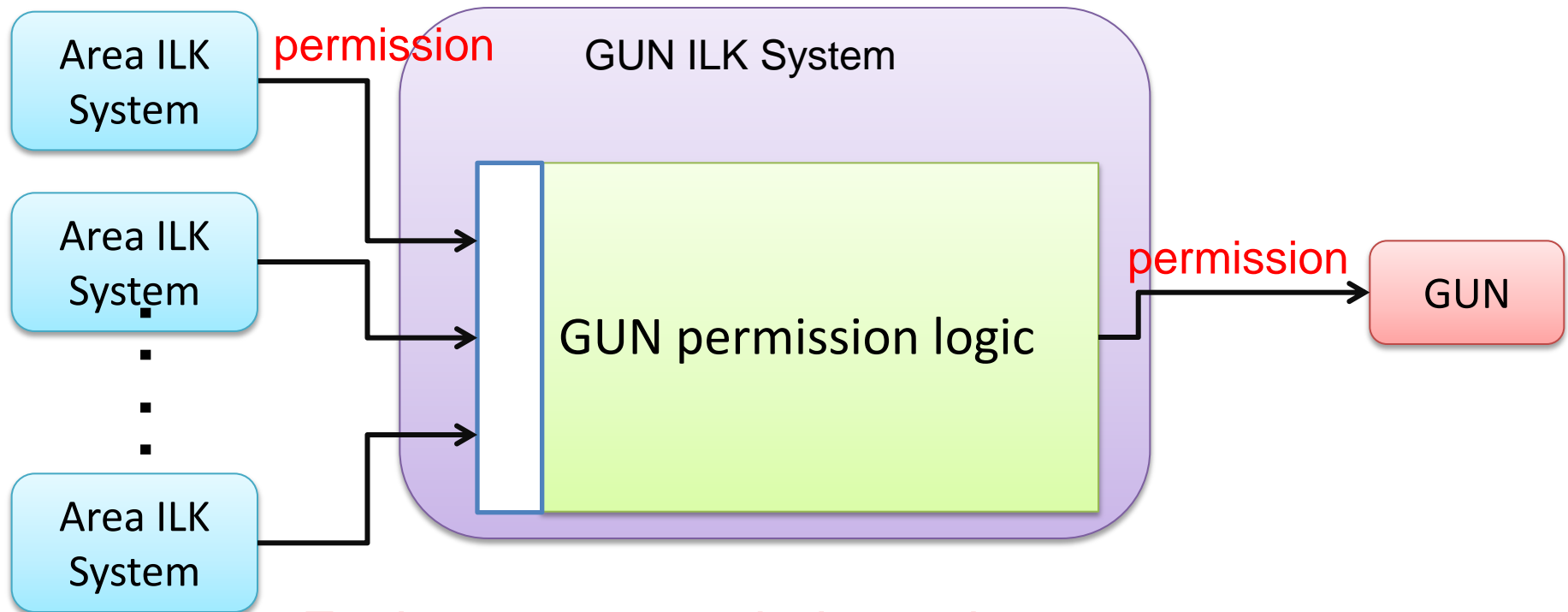
New design concept

Access controlled AREA design concept:



New design concept

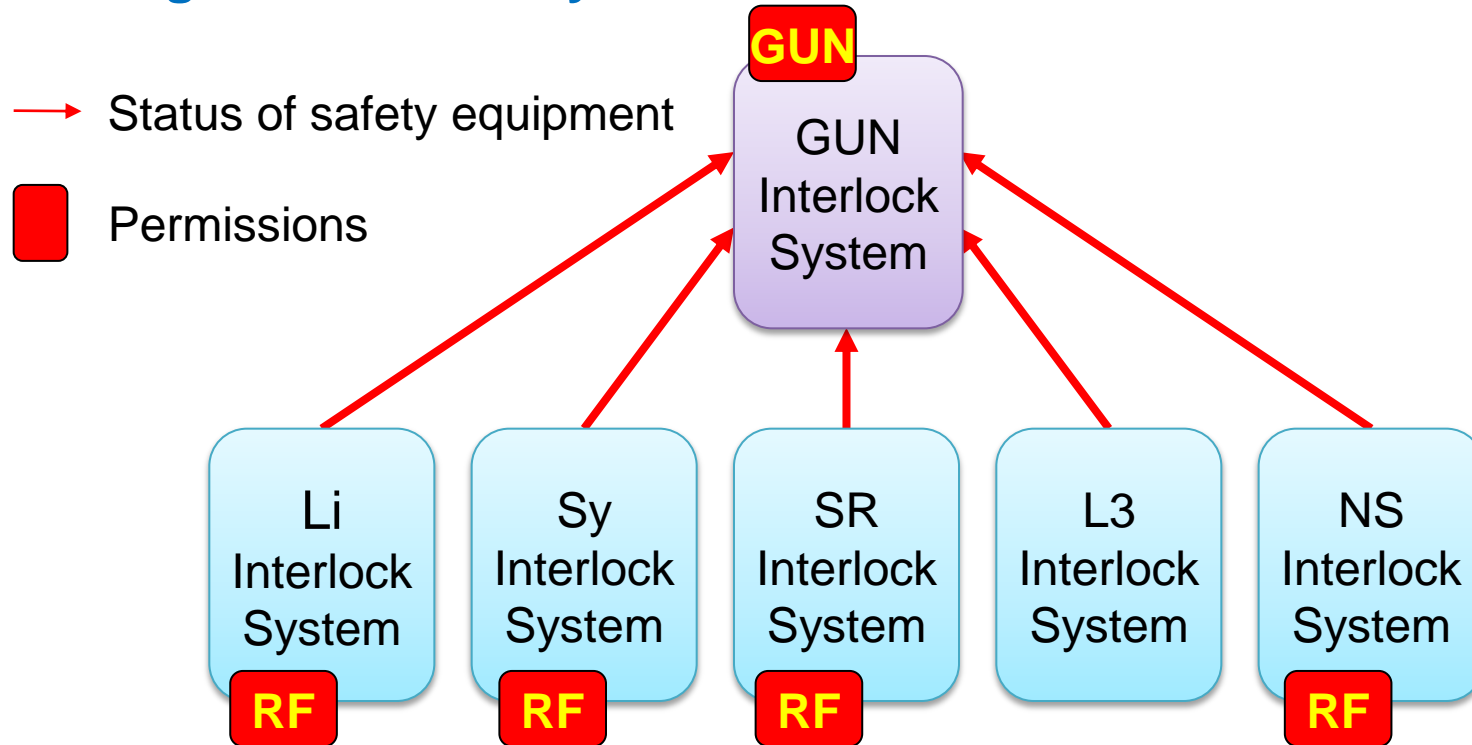
GUN design concept:



- Each area system independently manage
 - Accelerator area
 - Permissions (GUN/RF)
- Acc. area system only communicates with GUN system by **one way direction**
- **No MODE management system**

New radiation safety interlock system

Area management based system:



Li area, Sy area, GUN permission → independent system

For area separation:

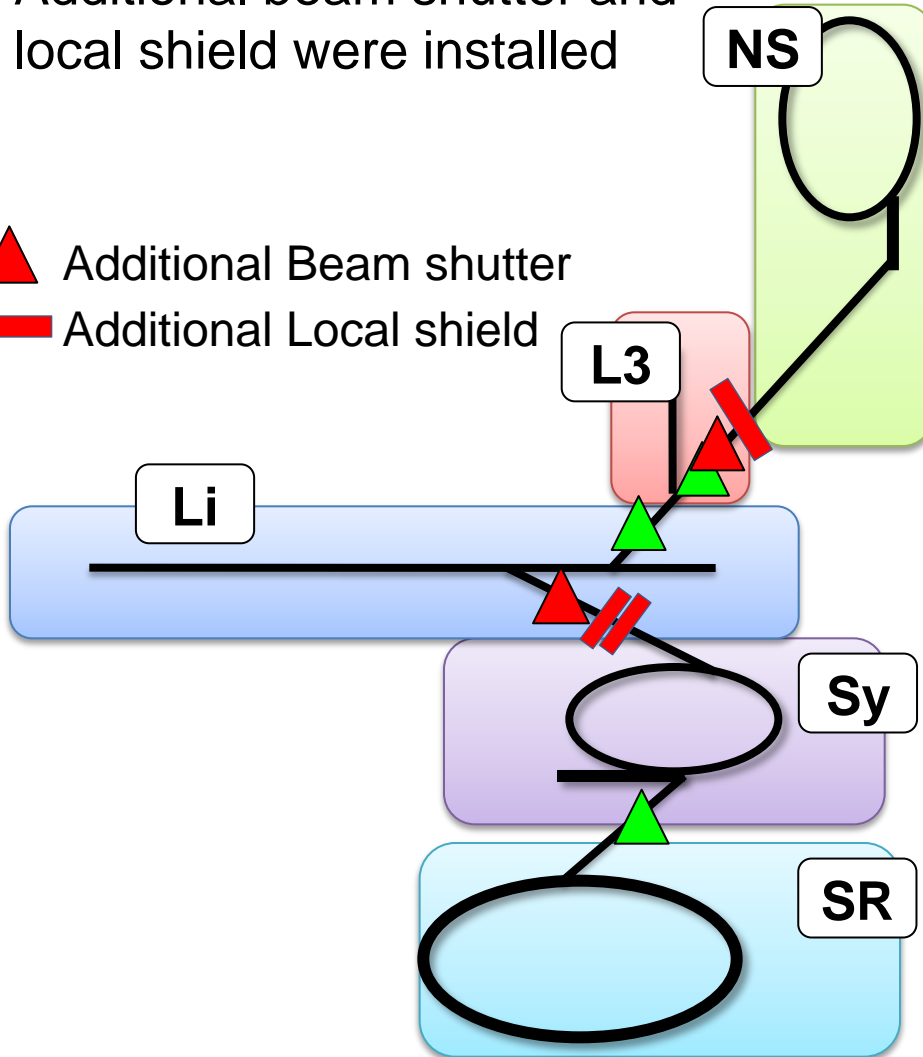
Shutter should be installed for all AREA to know the beam injection

Accelerator system upgrade

Shutter installation:

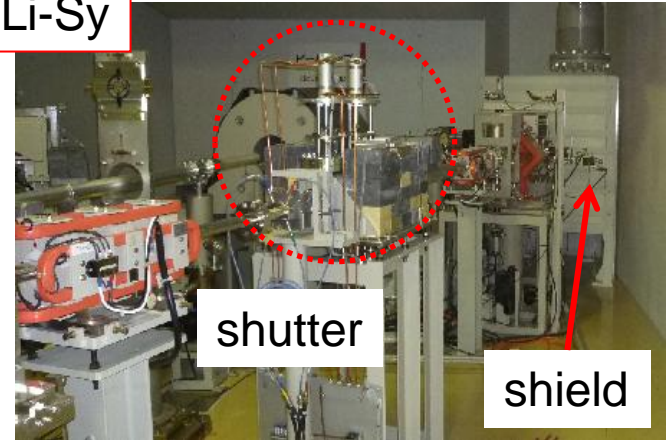
Additional beam shutter and local shield were installed

- ▲ Additional Beam shutter
- ▬ Additional Local shield

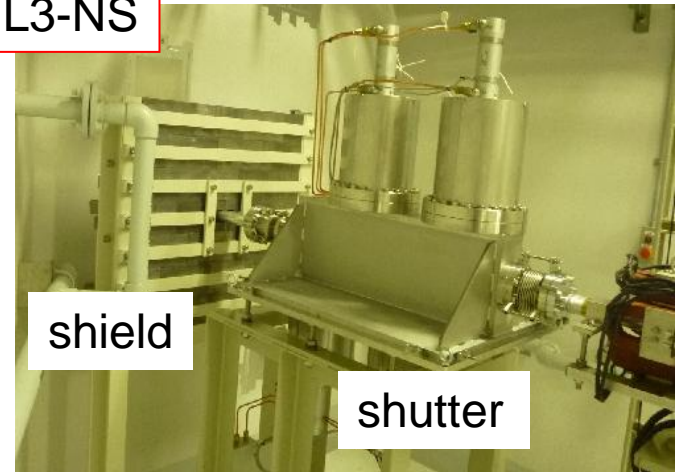


SPring-8 Accelerator complex

Li-Sy



L3-NS



All areas were properly separated

Radiation safety interlock system upgrade

- **Many things to do**
(SPring-8 has large and many facilities)

Construction

- Replacement of all safety instruments
- New safety logic and software for PLCs (for 6 systems)
- Status monitoring/display system
- Wiring/Re-wiring (Signal/Power/Network)
- Simulator for new safety logic software

For starting accelerator operation

- Internal safety inspection.
- Official safety inspection (with external inspectors)
→ should be passed

- **Short shutdown period**
- **a few chance (twice in a year)**

Radiation safety interlock system upgrade

We modified all safety system step-by-step

Construction timeline:



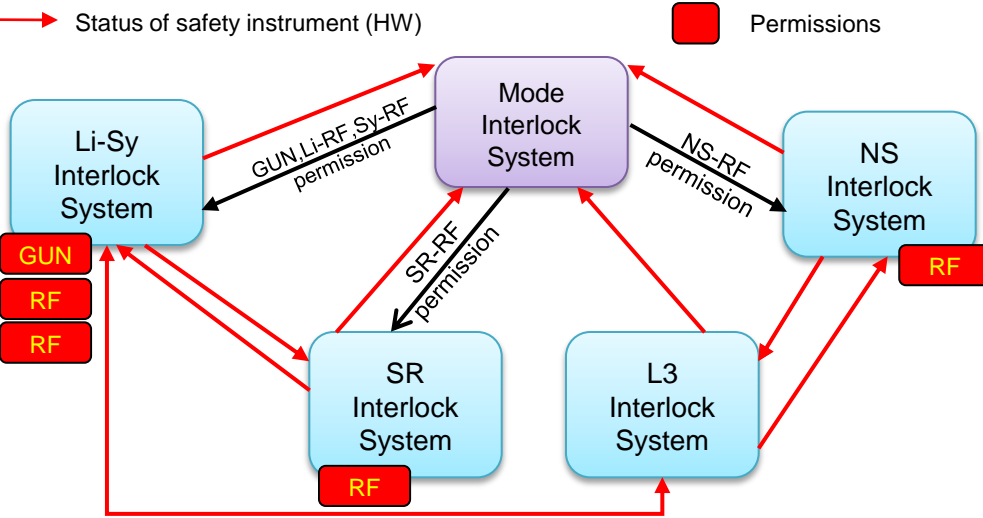
Result

Inspection time:

- Reduced: 5 days → 3 days
- No MODE inspection
(inspection sheet: ~ reduced to be 40%)

Classified all signals systematically:

Result

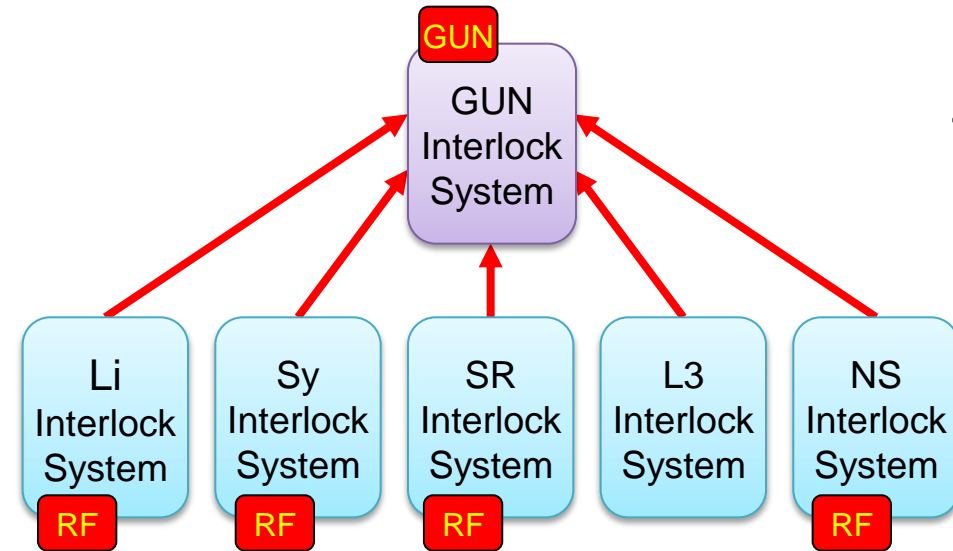


Signals between each systems:

	# of signals	
	Old	New
Area - MODE/GUN	DIO: 48	DI: 11
Area - Area	DIO: 33	0

- The number of signal is reduced:
81 → 11 signals

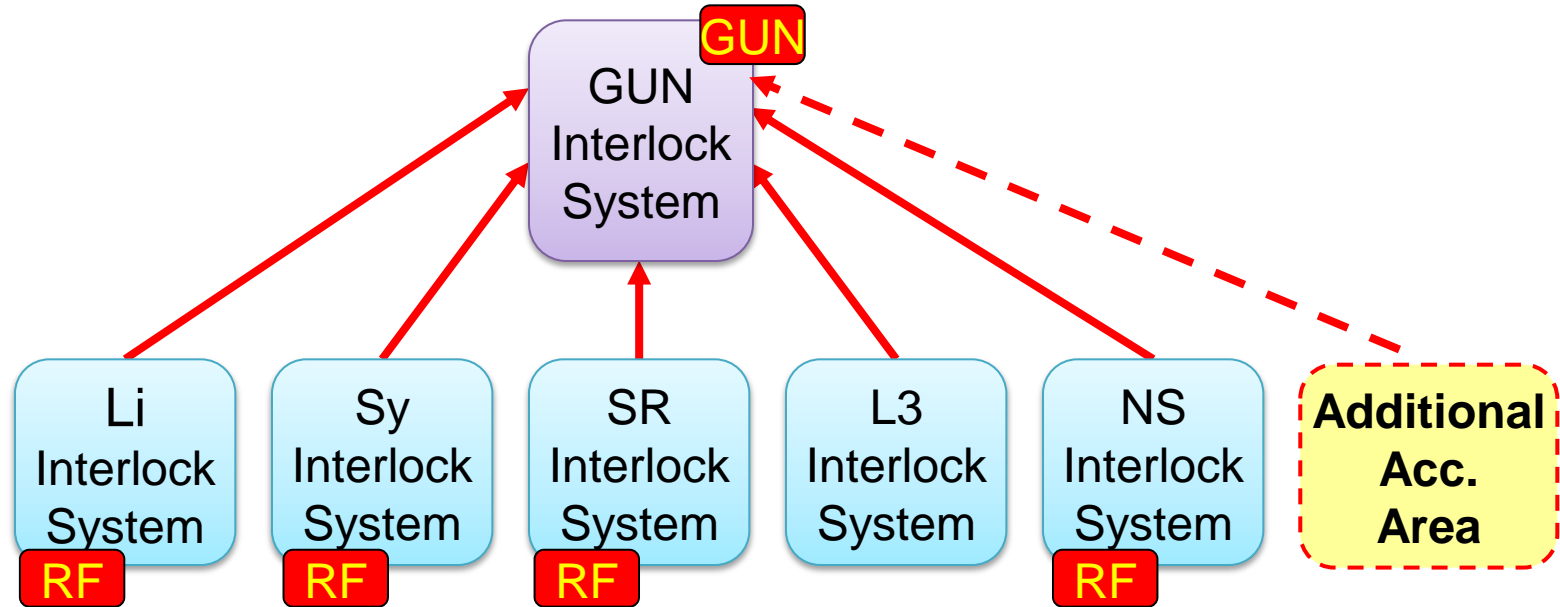
- Only one way communication from Area to GUN



- Simple/Independent system
- Easier modification and troubleshoot

Result

Additional accelerator area:



- Access control and permissions → independent
- Communication with other system:
→ only consider GUN interlock system communication

easy to expand for
additional accelerator area

New Accelerator, SACLA (XFEL/SPring-8)

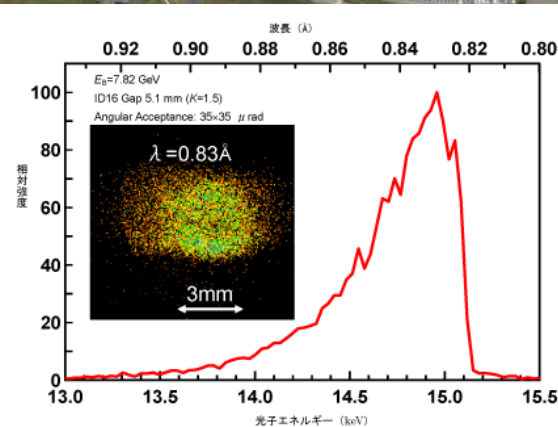
- SACLA (SPring-8 Angstrom Compact Free Electron Laser: XFEL/SPring-8)
- 8-GeV LINAC
- X-ray free electron laser
- now beam commissioning



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New Accelerator, SACLA (XFEL/SPring-8)

- SACLA (SPring-8 Angstrom Compact Free Electron Laser: XFEL/SPring-8)
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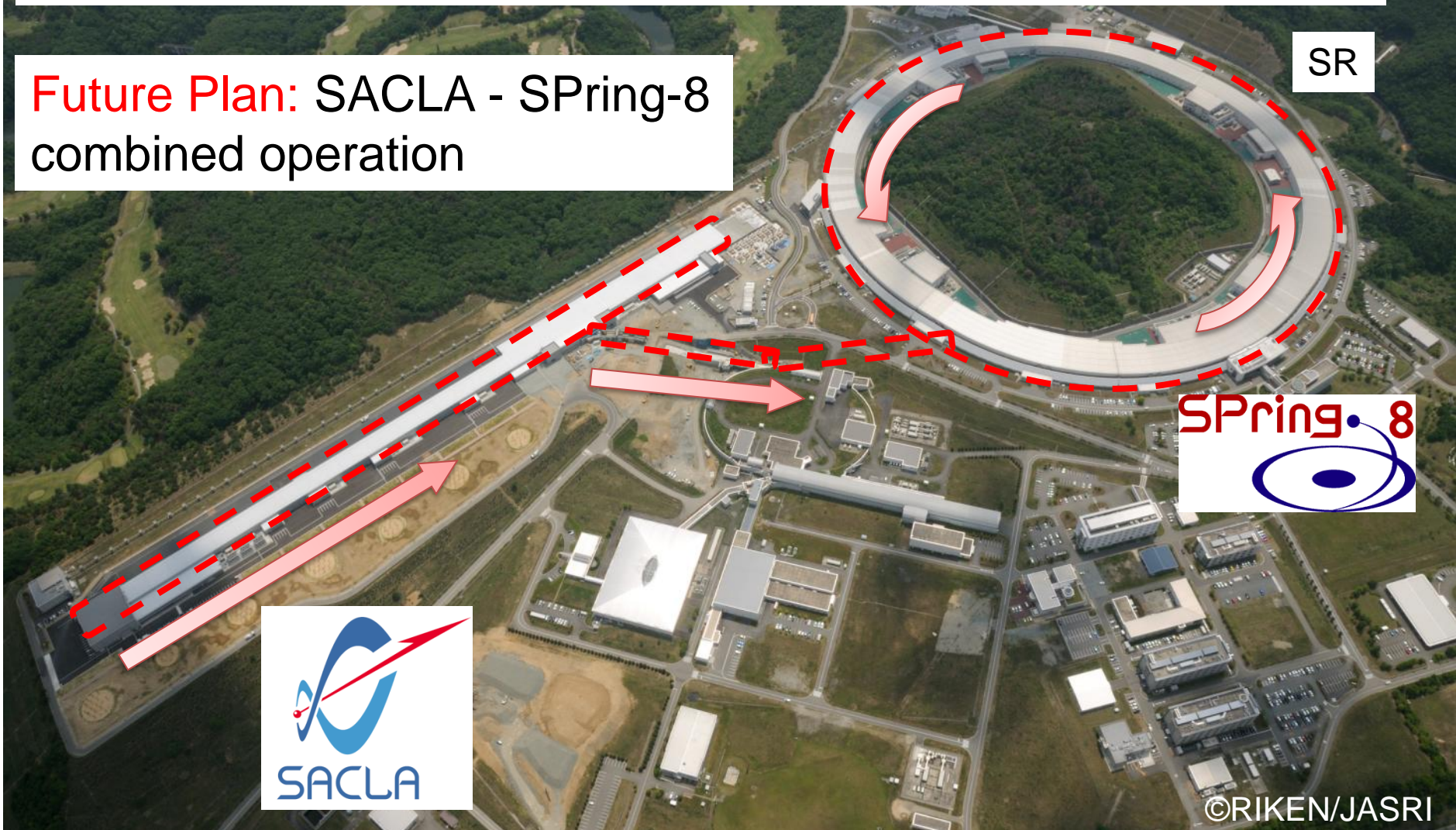
X-ray beam at SACLA

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New Accelerator, SACLA (XFEL/SPring-8)

- SACLA (SPring-8 Angstrom Compact Free Electron Laser: XFEL/SPring-8) will be an injector for SPring-8 in the future

Future Plan: SACLA - SPring-8 combined operation



Summary

- We constructed new radiation safety interlock system using “AREA management”
- Simple
 - Safety inspection period was reduced
- Reliable
 - Easier maintenance, modification and troubleshoot
 - Extendibility
- No trouble until now!

Future

SACLA – SPring-8 combined operation