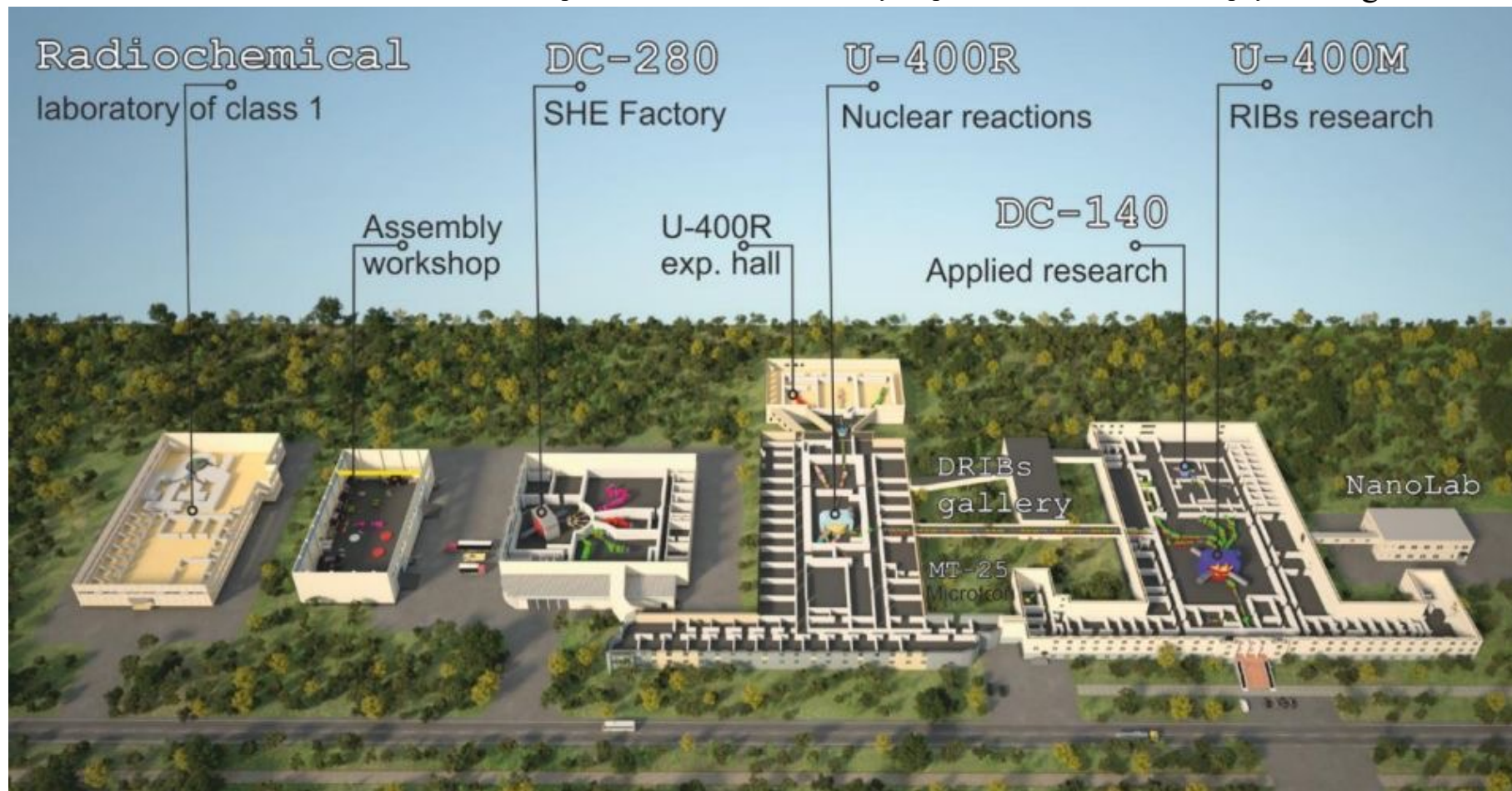


**The DC-140 project:  
new multipurpose  
applied science facility  
at FLNR JINR  
Accelerator Complex.**

S. Mitrofanov  
on behalf of  
FLNR team







U-400M



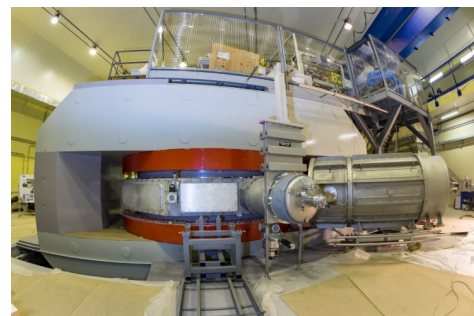
U-400



MT-25



DC-280



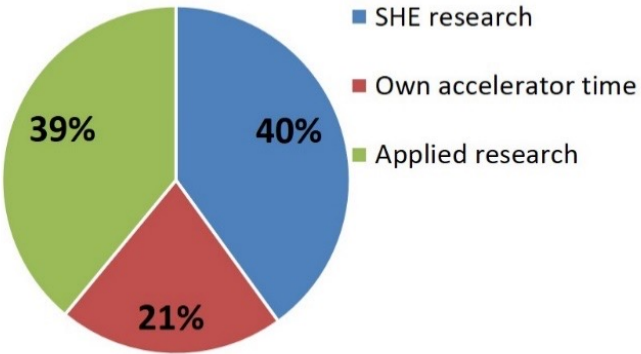
IC-100



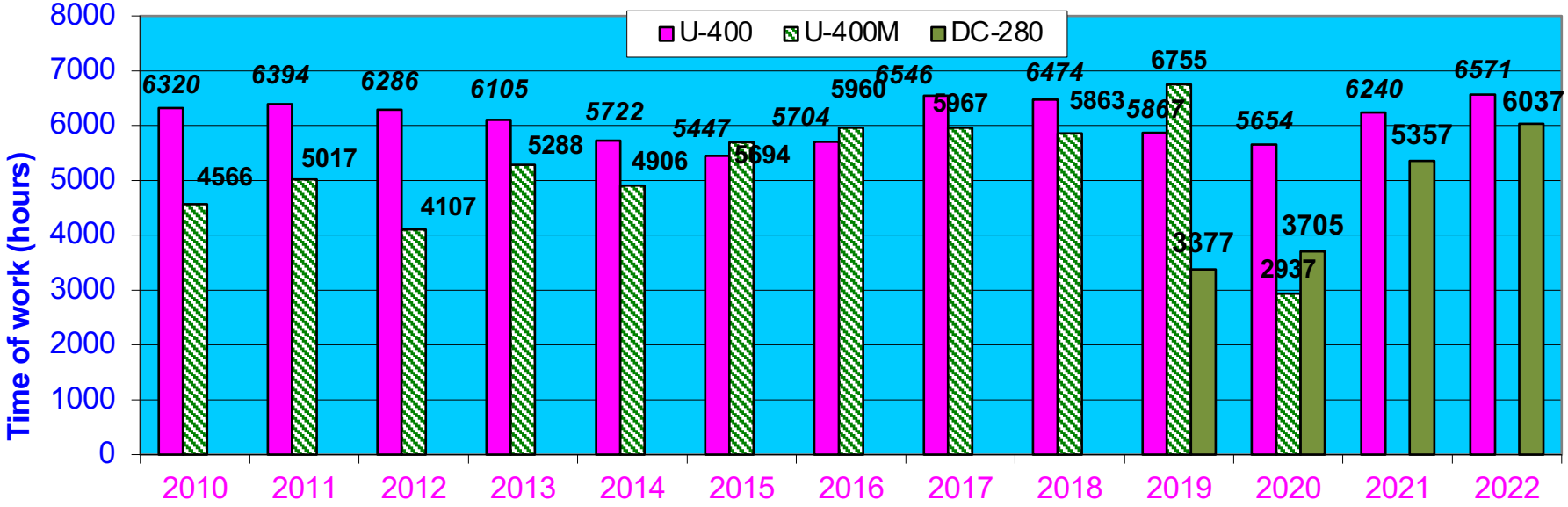
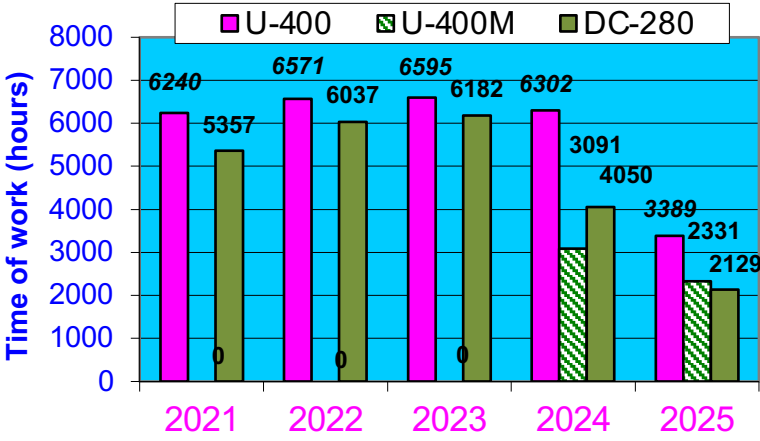
stopped 11.11.23

Efficiency of FLNR accelerating complex in 2025.

Summary of time of work of accelerator facilities (hours)	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025 (up 1st July)
	14034	15724	16657	16904	20110	15124	15065	16834	16583	14405	8161



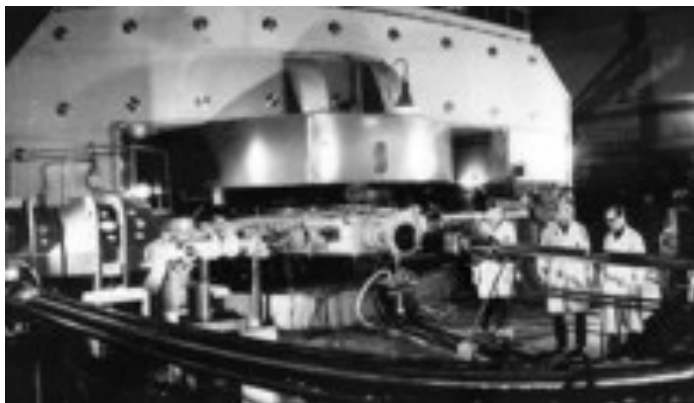
Working time of main cyclotrons  
(time: beam ON physical target)





Interactions of accelerated heavy ion beams with matter : projectile + target

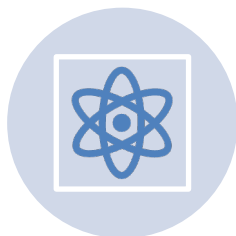
*Since middle of 1970's track membrane technology based on HIB were realized at U300 in FLNR.*



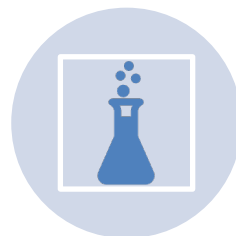
... In 2025

How can heavy ions help the economy and humanity?

*Approx 2500 + 2300 + 1500 hours per year*



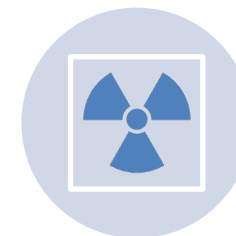
- CREATION AND DEVELOPMENT OF TRACK MEMBRANES (NUCLEAR FILTERS) AND THE HEAVY ION INDUCED MODIFICATION OF MATERIALS.



- ACTIVATION ANALYSIS, APPLIED RADIOCHEMISTRY AND PRODUCTION OF HIGH PURITY ISOTOPES (**METHODOLOGY !!!**).



- ION-IMPLANTATION NANOTECHNOLOGY AND RADIATION MATERIALS SCIENCE.

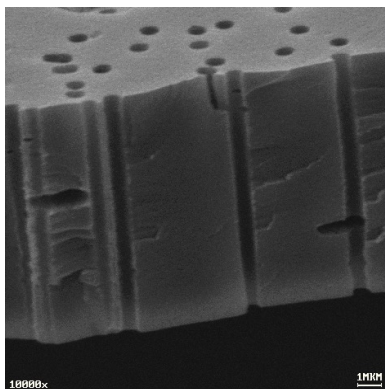


- TESTING OF ELECTRONIC COMPONENTS (AVIONICS AND SPACE ELECTRONICS) FOR RADIATION HARDNESS.

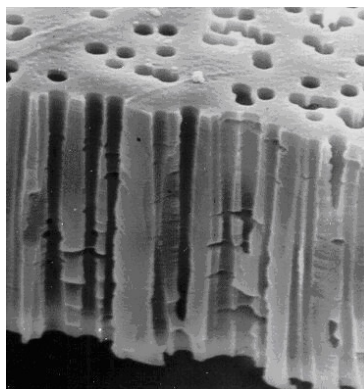


Creation and development of track membranes (nuclear filters) and the heavy ion induced modification of materials.

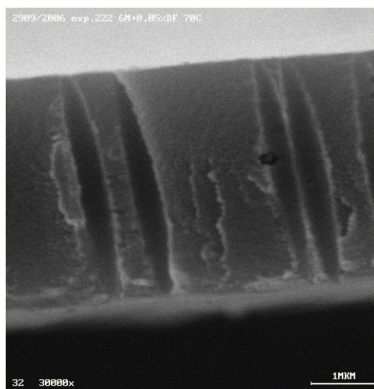
Variety of pore shapes in track-etched membranes



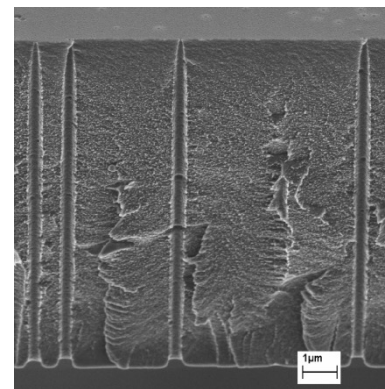
Cylindrical



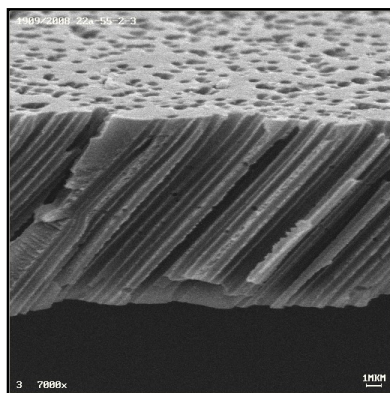
Doubly conical



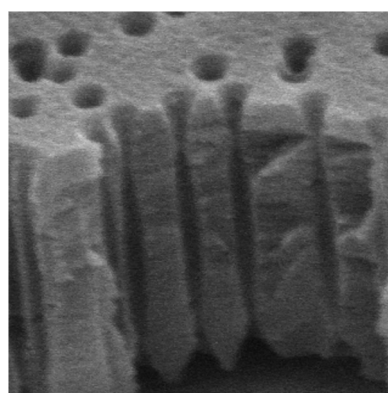
Cigar-like



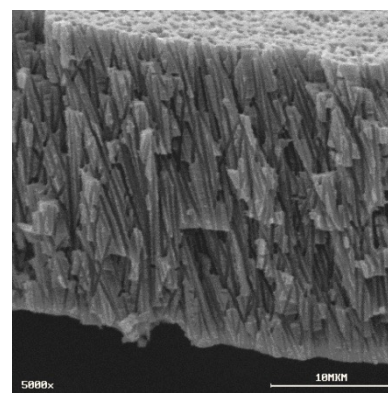
Highly asymmetric with  
bullet-like tip



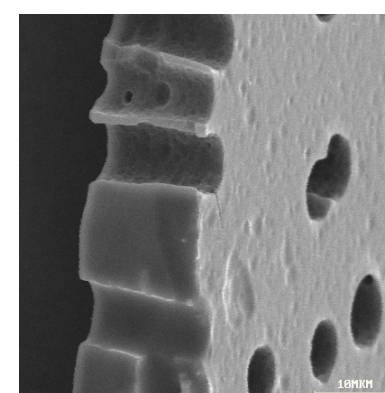
Cylindrical, parallel,  
all tilted at an angle of 45°



Bow tie like



Cylindrical, non-parallel  
(typical commercial TM with  
small pores)



Typical commercial TM with  
large pores

## **Main direction of research activities**

### **Microstructural phenomena in swift heavy ion (SHI) tracks: experiment and simulation**

- **Ion track parameters as function of electronic stopping power, irradiation temperature, structural state of materials etc.**
- **Relationship of nanoscale defects induced by SHI on the surface and in the bulk**

### **Radiation tolerance of nanooxides in oxide dispersion strengthened (ODS) alloys against SHI impact**

- **Helium behavior in ODS steels irradiated with SHI beams**
- **Helium + dense ionization effects on diffusion and migration of fission products in SiC**

### **Study of nanostructured materials using Swift Heavy Ion beams**



## Testing of electronic components (avionics and space electronics) for radiation hardness.

Question to be answered – what will be if...you have TOO much species in your “sandwich”.... or ONE is already enough ???

- What does it mean for FLNR ??

*Using the accelerator complex to irradiate the DUT (Device Under Test) with the heavy ion beams (with **well-known** characteristics).*

- *What does it mean for Users ??*

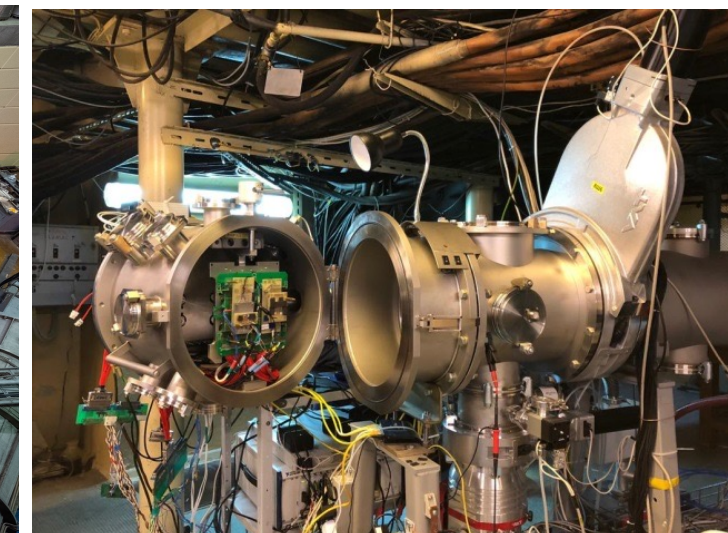
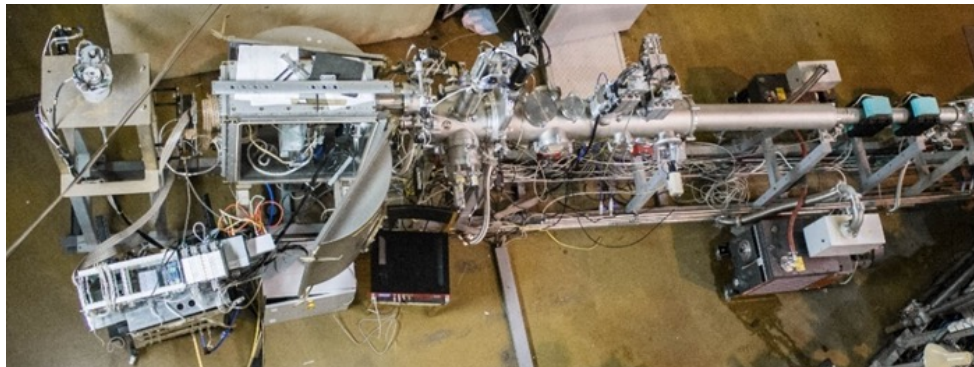
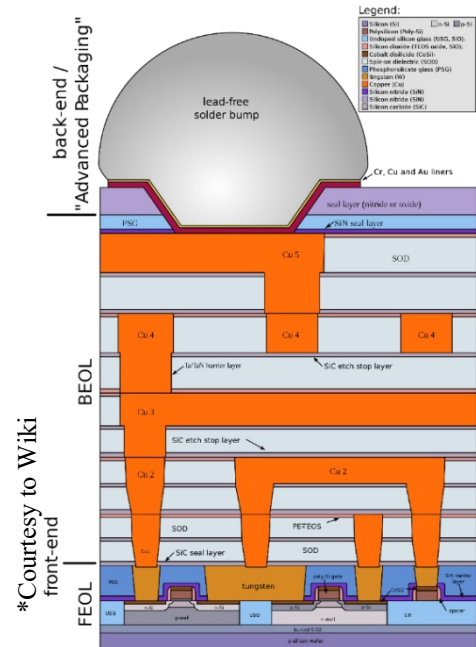
*To observe response and operate the DUT under exposure online.*

## Goal:

Obtaining experimental data within Earth limits to predict SEE rate in space.

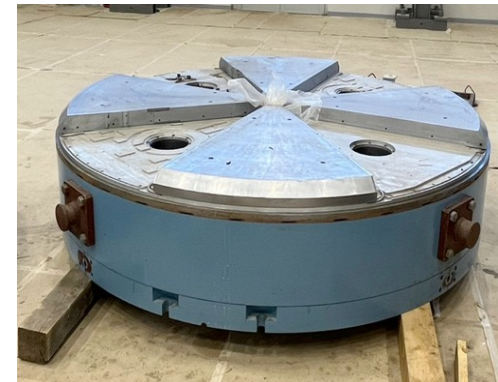
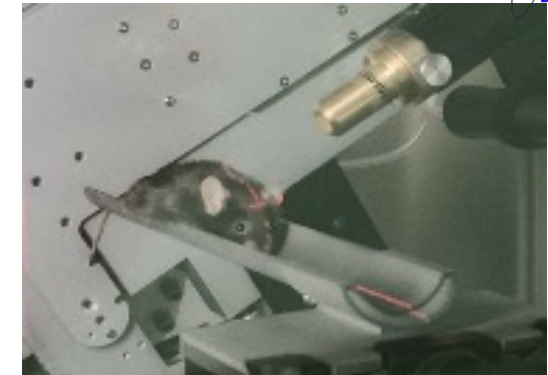
3 (and 2 more in 2026) dedicated beamlines with  $E=3\div 64$  MeV/n.

Since 2008, more than 8000 devices have been tested.

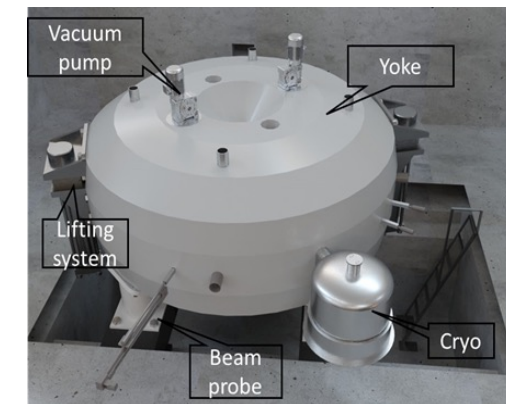




- **Radiation Biology @ LRB**, OMICS, neuro-RB studies, radiation neuroscience. Approaches to increase radiosensitivity: pharmaceuticals, transgene systems, targeted delivery and radionuclide;
- **ARIADNA**. Applied beams@NICA: radiobiological studies (400-800 MeV/n); irradiation of electronics and material science (3; 150-350 MeV/n); nuclear physics (1-4.5 GeV/n);
- **DC140 cyclotron: Space electronics testing, radiation material science, new generation of track membranes; FLNR**
- **MSC230 cyclotron: research and beam therapy: treatment planning; radiomodifiers for  $\gamma$ - and p- therapy, flash-therapy, pencil beam (10  $\mu$ A, >5 Gr/l @ 50 ms pulse).**
- **Radiochemical Laboratory Class-I for production of radioisotopes ( $Ac^{225}$ ,  $^{99m}Tc$ ), nuclear medicine R&D in photonuclear reactions @ 40MeV e-accelerator. P and Alfa are in discussion. FLNR**



DC-140 (construction phase)



MSC-230 (general view)



## Ion track technology needs:

- energy > 1 MeV per nucleon
- Ions from Ne up to Bi
- Intensity with Xe (as example)  $1 \times 10^{12} \text{ c}^{-1}$
- Irradiation zone 650\*250 mm (1-2 MeV/n) and 325\*190mm (4,8 AMeV/n)
- Beam uniformity 5 %
- Casemate - “green area” - people around irradiation chamber
- Oversize irradiation chamber => dedicated beam line

## Administrative issues:

The new accelerator complex should solve the following tasks:

- reduce the application program at the main cyclotrons U400(R) and U400M, to be more focused on the scientific tasks of the Laboratory (SHE, radioactive ions and exotic nucleus are required more accelerator time);
- increase the energy of heavy ion beams to produce nuclear filters to at least 2 MeV/n, which will allow irradiating polymer films up to 30 microns thick and fits new standards in this field;
- provide energy of 4.8 MeV/n of heavy ion beams for testing chips for radiation resistance and fits new standards in this field;

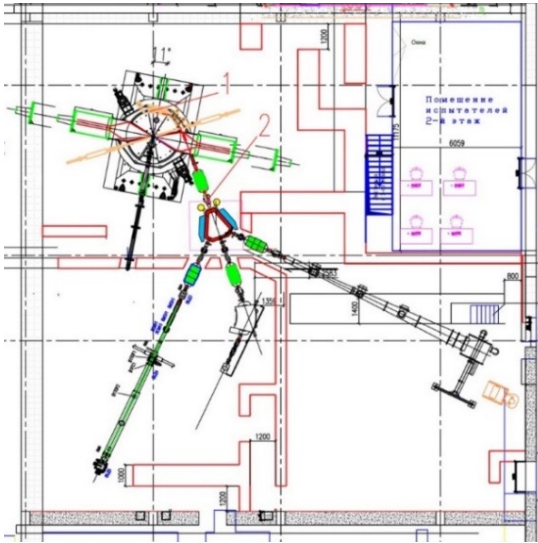
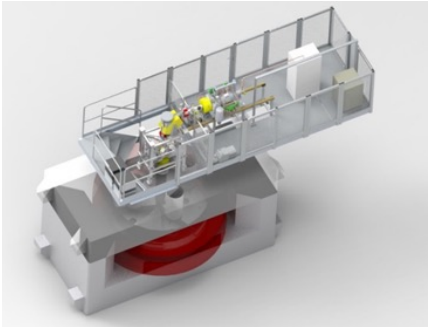
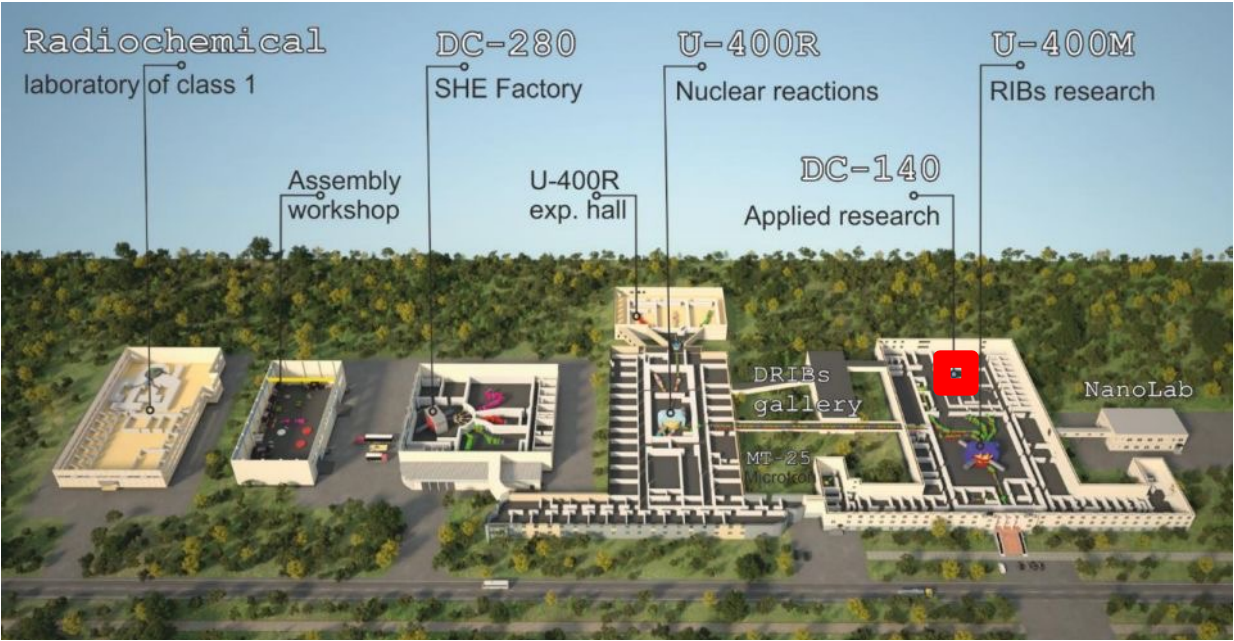
- 24\*7\*365 ~ 7000 of beam time
- Simplicity of operation
- Time stability
- **Beam cocktail**
- Relatively cheap in use – beam time costs
- Factory approach/routinely use - "turning lathe"
- Economy factor: to use the existing stuff

## Testing of electronic component (SEE testing):

- Energy, which could provide the ion range in Si around 50 mkm - 4,8 MeV per nucleon (70% timing is Low Energy Mode)
- Ions from Ne up to Bi (Ne, Ar, Kr, Xe, Au, Bi)
- LET up to 100 MeV/(mg×cm<sup>2</sup>)
- Intensity  $1 \times 10^5 \text{ c}^{-1} \times \text{cm}^{-2}$
- Irradiation zone 200\*200 mm at least
- Dedicated beam line due to specific requirements and sample preparation procedure.
- Cocktail beam – quick switching between ion types.

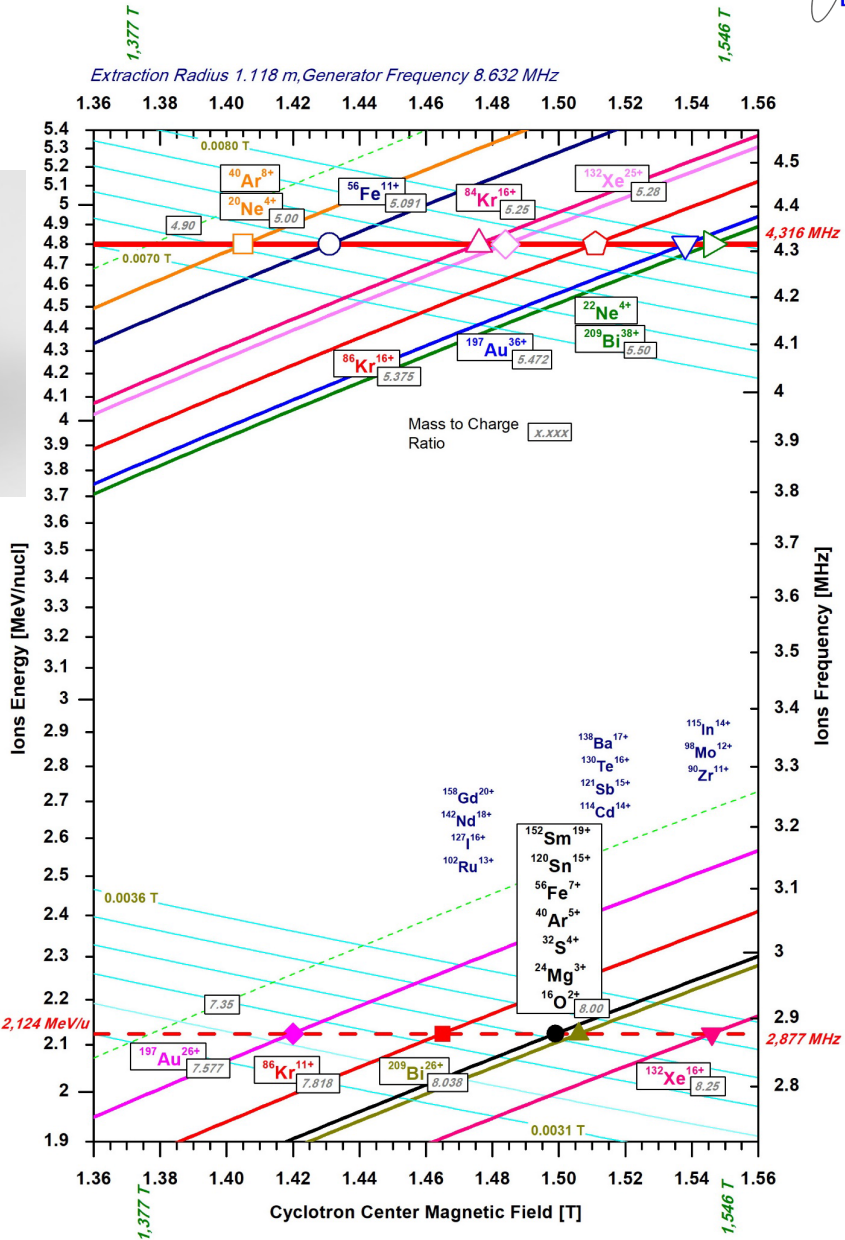
## Radiation materials science:

- energy up more than 1 MeV per nucleon
- Ions from Ne up to Bi or U
- Intensity with Xe (as example)  $1 \times 10^{12} \text{ c}^{-1}$
- Irradiation zone Ø30 mm (1-2 AMeV) and Ø20 mm (4,8 AMeV)
- Dedicated beam line due to specific T° requirements and sample preparation procedure.



The acceleration of ion beam in the cyclotron will be performed at constant frequency  $f = 8.632$  MHz of the RF-accelerating system for two different harmonic numbers  $h$ . The harmonic number  $h = 2$  ( $f=4.316$  MHz) corresponds to the ion beam energy  $E = 4.8$  MeV/u and value  $h = 3$  ( $f=2.877$  MHz) corresponds to  $E = 2.124$  MeV/nucleon.

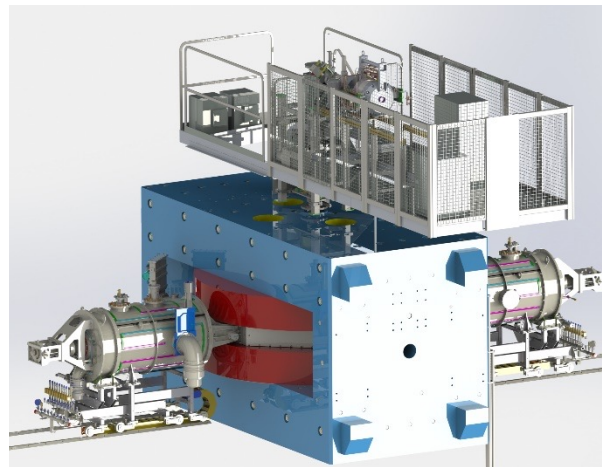
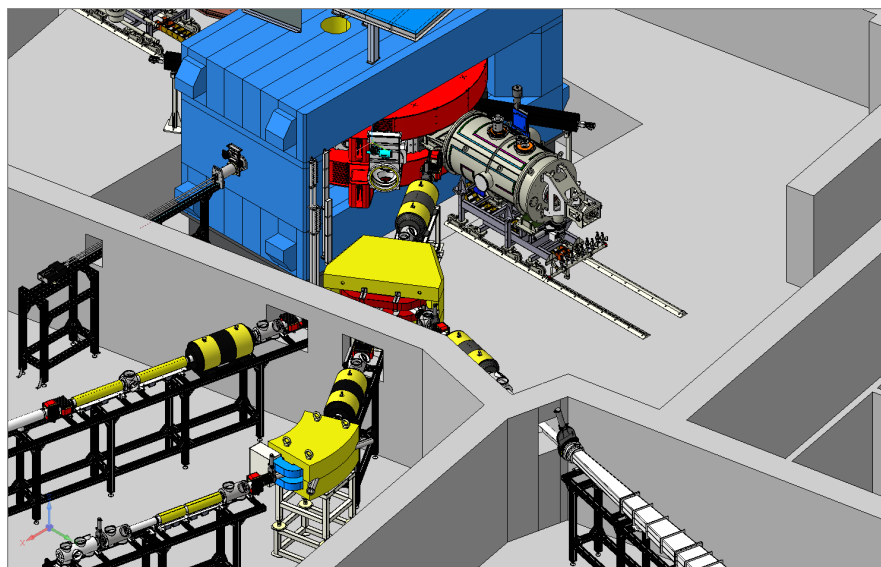
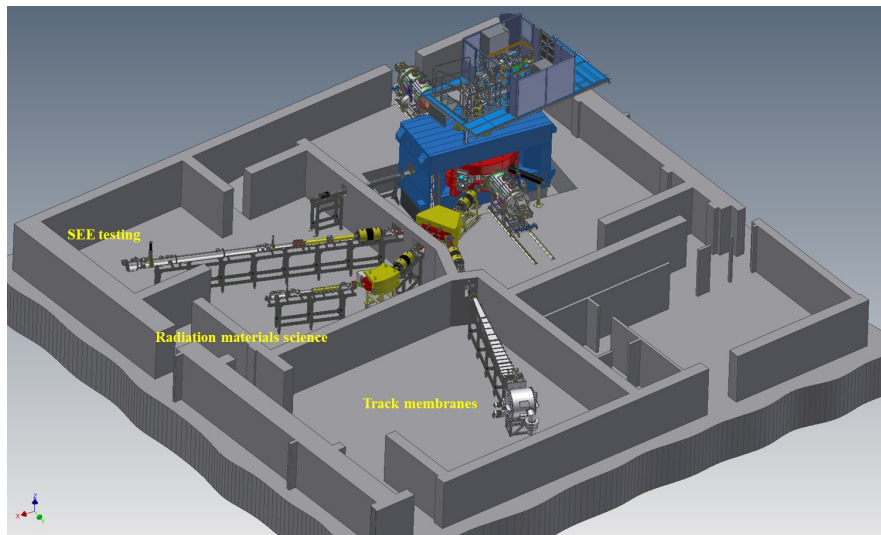
Pole (extraction) radius, m	1.3(1.18)	
Magnetic field, T	1.415÷1.546	
Number of sectors	4	
RF frequency, MHz	8.632	
Harmonic number	2	3
Energy, MeV/u	4.8	2.124
A/Z range	5.0÷5.5	7.577÷8.25
RF voltage, kV	60	
Number of Dees	2	
Ion extraction method	electrostatic deflector	
Deflector voltage, kV	73.5	



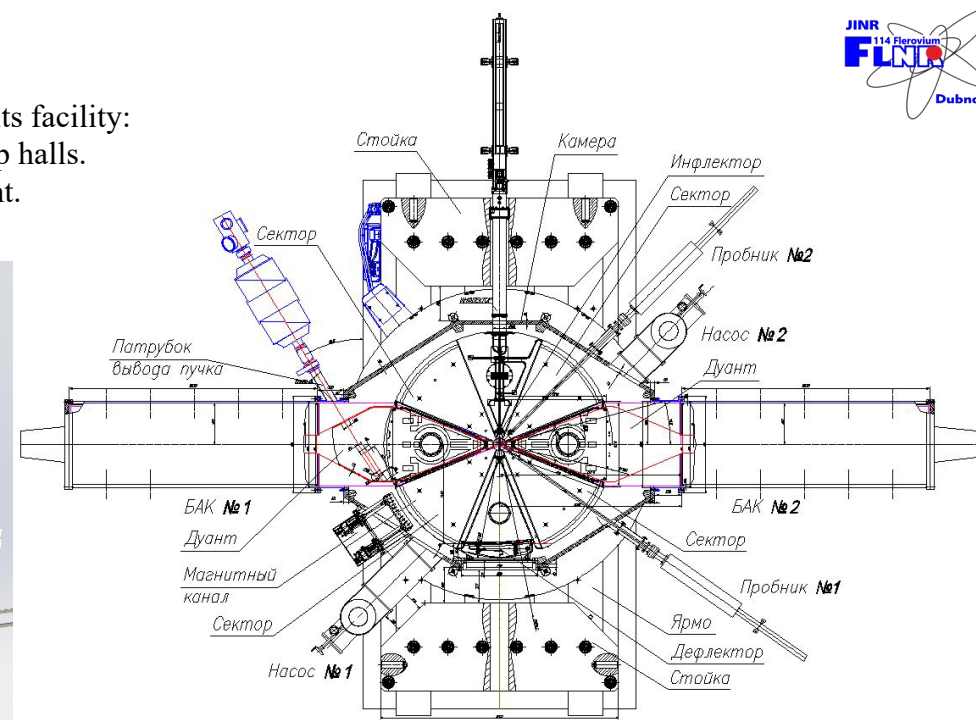
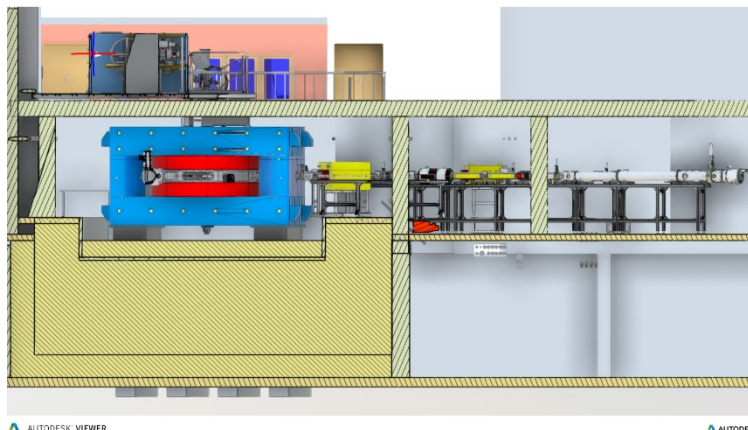


# DC-140: new cyclotron complex for life science.

General layout of the DC140 cyclotron and its facility:  
vault of the cyclotron and experimental setup halls.  
Detailed equipment and systems arrangement.



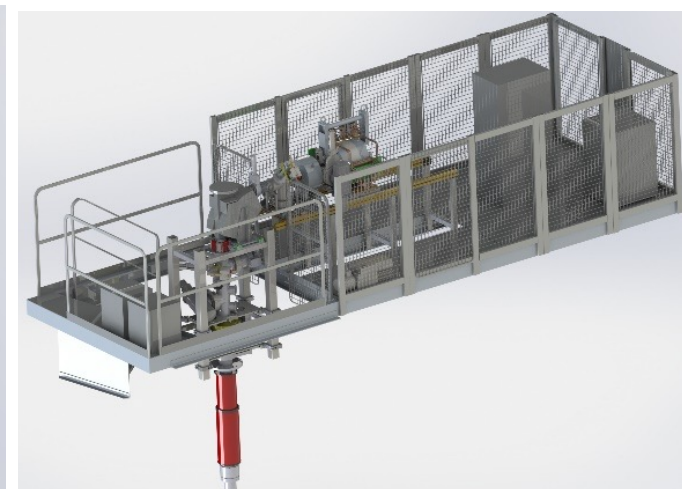
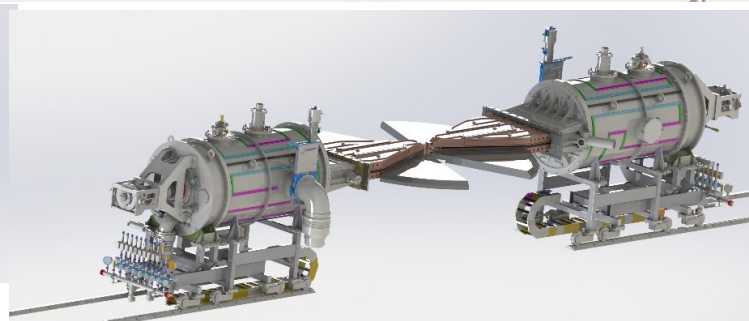
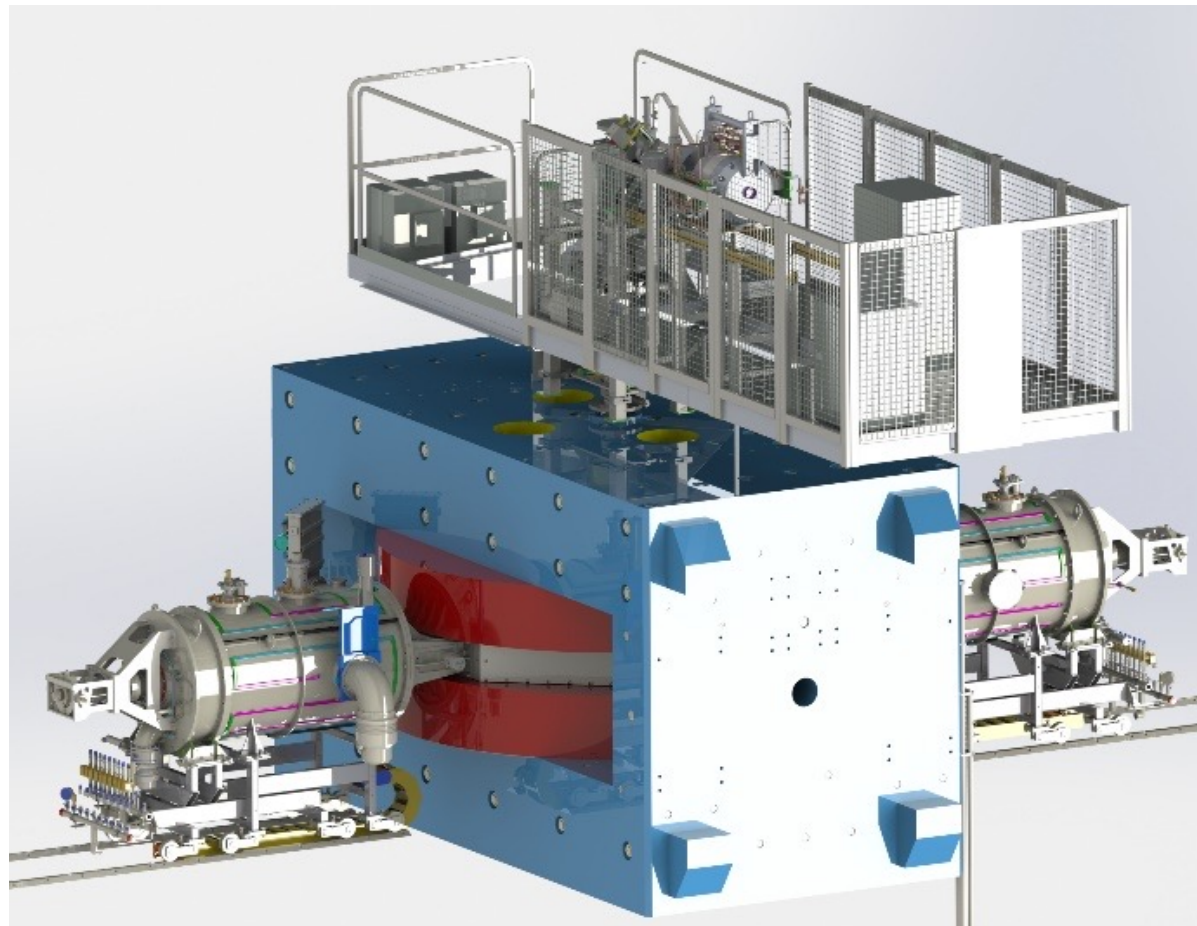
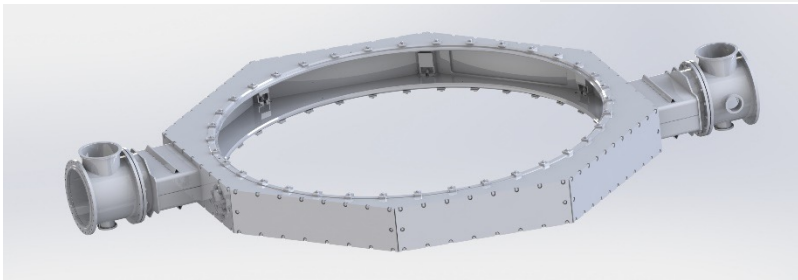
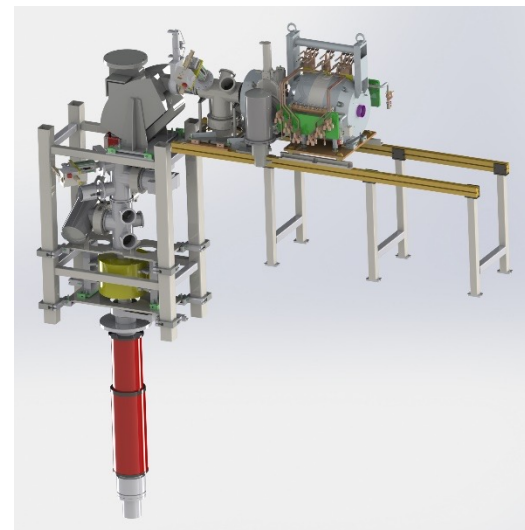
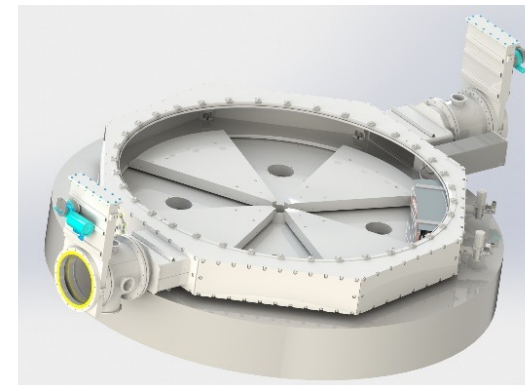
DC140-TX\_13\_04\_22.rvt.png



Energy 4,8 MeV/nucleon			Energy 2,214 MeV/nucleon		
Ion	A/Z	I, $\mu$ A	Ion	A/Z	I, $\mu$ A
$^{209}\text{Bi}^{38+}$	5,5	20,67	$^{209}\text{Bi}^{26+}$	8,038	0,416
$^{197}\text{Au}^{36+}$	5,472	19,58	$^{197}\text{Au}^{24+}$	8,208	3,84
$^{132}\text{Xe}^{25+}$	5,28	13,6	$^{158}\text{Gd}^{20+}$	7,9	3,2
$^{86}\text{Kr}^{16+}$	5,375	8,7	$^{142}\text{Nd}^{18+}$	7,889	2,88
$^{56}\text{Fe}^{11+}$	5,091	5,98	$^{132}\text{Xe}^{16+}$	8,25	2,56
$^{40}\text{Ar}^{8+}$	5	4,35	$^{98}\text{Mo}^{12+}$	8,167	1,92
$^{16}\text{O}^{3+}$	5,333	1,63	$^{90}\text{Zr}^{11+}$	8,182	1,76
$^{22}\text{Ne}^{4+}$	5,5	2,18	$^{86}\text{Kr}^{11+}$	7,818	1,76
$^{20}\text{Ne}^{4+}$	5	2,18	$^{16}\text{O}^{2+}$	8	0,32

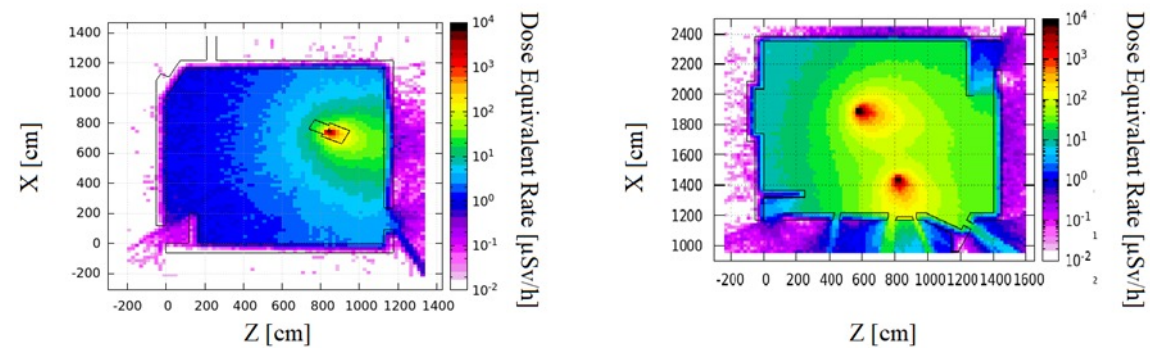
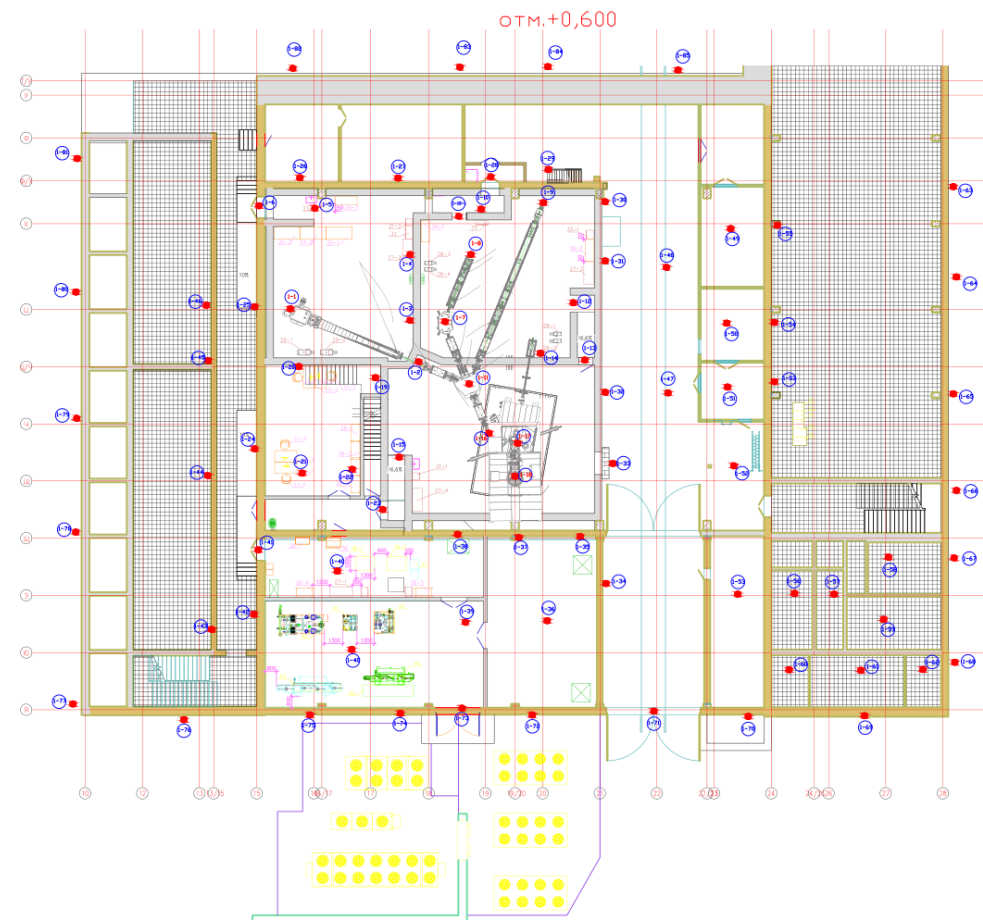
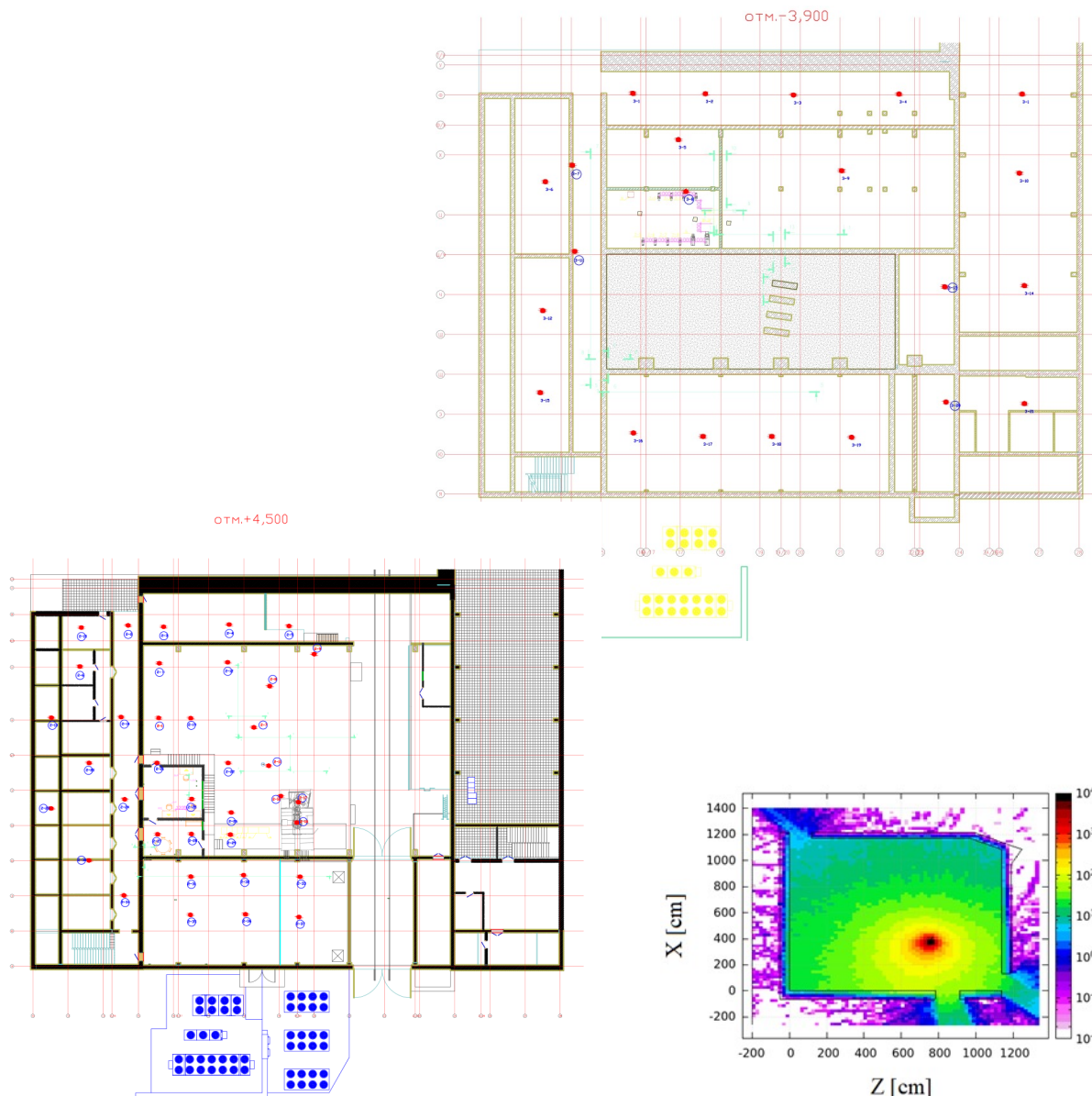
# DC-140: new cyclotron complex for life science.

## Design and realization

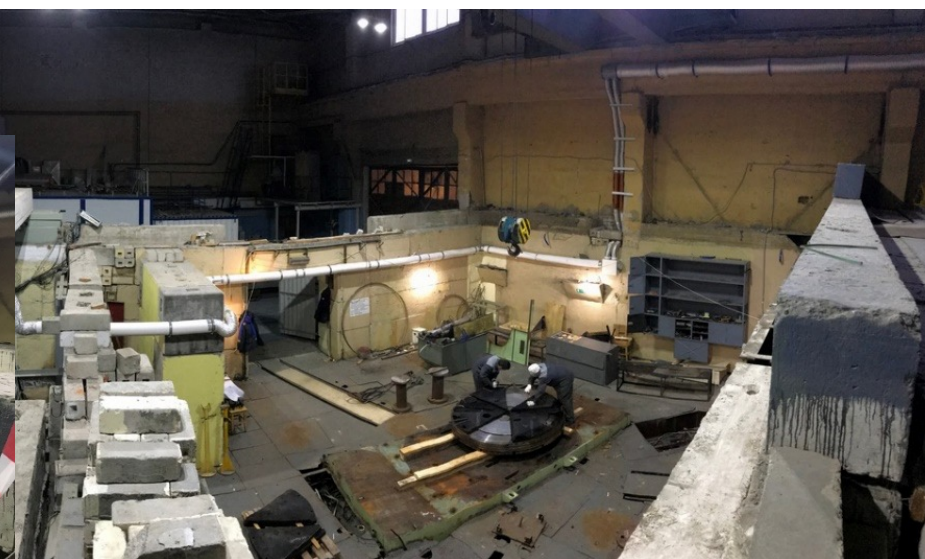
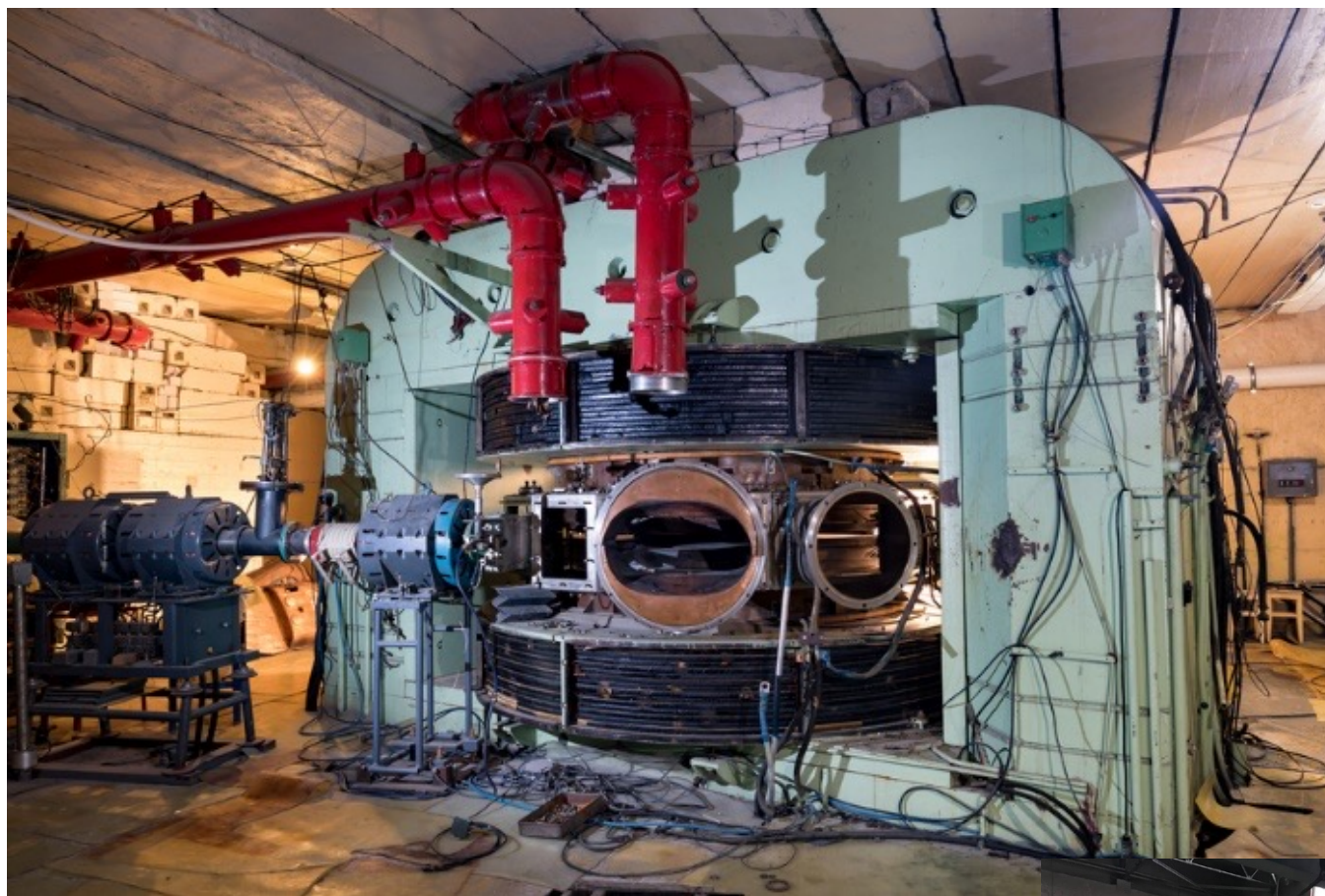




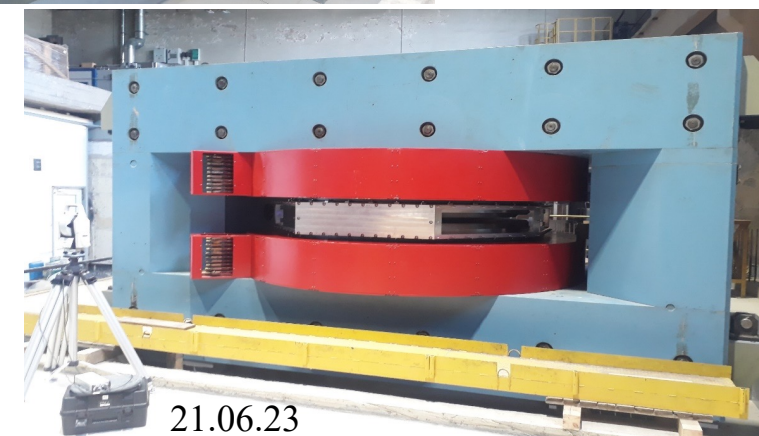
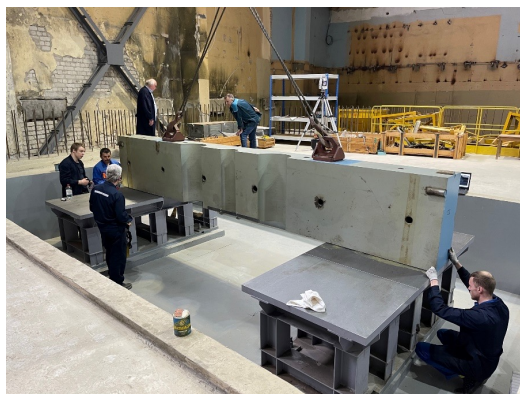
## Radiation Safety issues



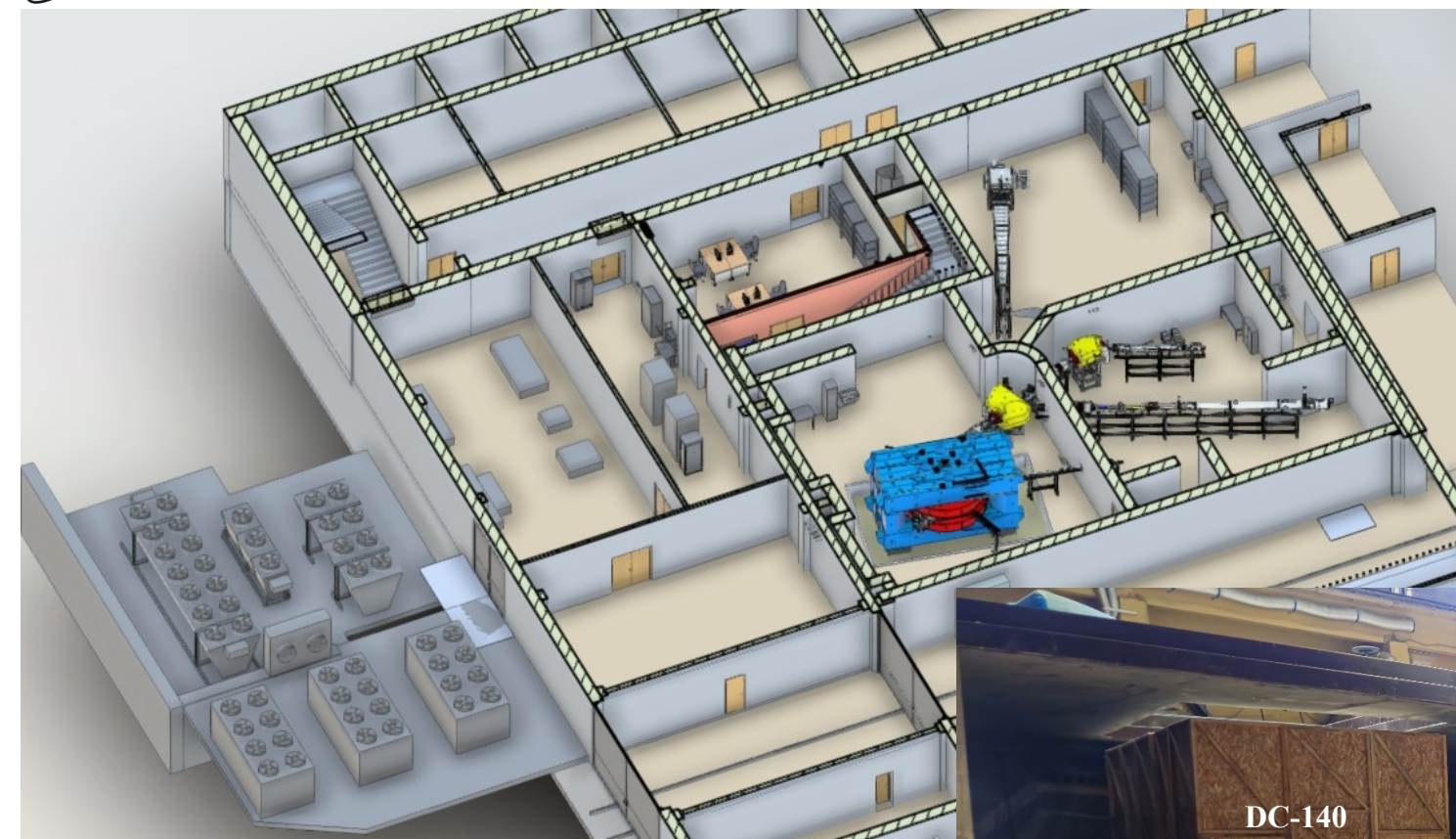




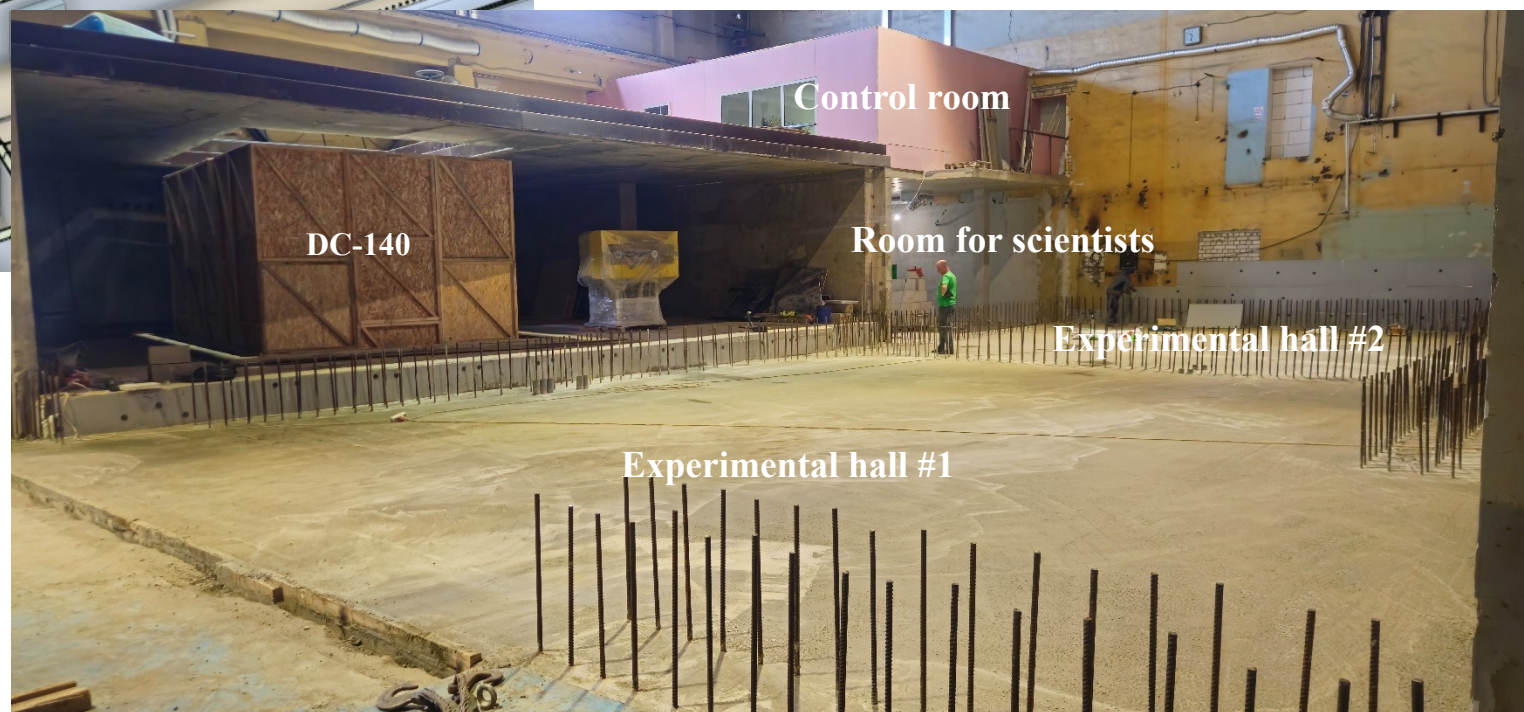








Engineering systems hall



Experimental hall #1





**Technical start – end of 2025**

**Certifying and licensing**

**User first run – middle of 2026**

**Detailed report – CYC '28 ))**



## Beam availability in next couple years

Cyclotron	2022	2023	2024	2025	2026	2027	2028	2029
U400/U400R	Low and middle energy beam species					U400R project and new experimental hall		Middle energy
U400M	U400M modernization			Low energy beam line B5		Beam line #A1 (High energy )		
DC140	DC140 project					Dedicated beam line #1 at DC140 complex (Low energy)		
MT-25	.... E-beam ....							





# Radiochemical Laboratory Class-I for production of radioisotopes ( $Ac^{225}$ , $^{99m}Tc$ ), nuclear medicine R&D in photonuclear reactions @ 40MeV e-accelerator. P and Alfa are in discussion.

## Next 7-years planning

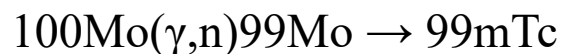
- Photonuclear reactions - 40 MeV accelerator
- Proton induced reactions – up to ?? 200 ?? MeV cyclotron
- Alfa – cyclotron with ~ 80 MeV of alfa

Development of new technological processes for obtaining radionuclides for nuclear medicine in photonuclear reactions at an industrial electron accelerator and expansion of the range of research in the field of technologies for nuclear medicine. Manufacture and regeneration of highly radioactive accelerator targets, including those from enriched isotopes of Pu, Am, Cm, Cf and Bk, necessary for the synthesis of new superheavy elements at the STE Factory.

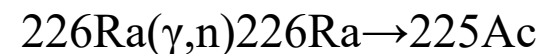
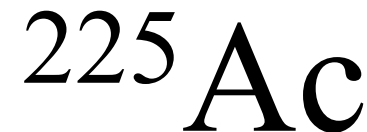
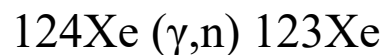
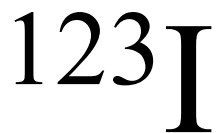
Nuclear physics studies of photodetection of heavy nuclei and production of radioactive beams. Environmental studies and analysis of radionuclides in natural systems using nuclear physics methods.

## Goals and objectives of physical research:

1. Obtaining fission fragments for subsequent acceleration;
2. Nuclear spectroscopy of fission fragments;
3. Precision determination of the masses of fission fragments;
4. Laser spectroscopy of fission fragments;
5. Target manufacturing and regeneration;
6. Production of radioactive isotopes for medicine in reactions ( $\gamma, x$ );
7. Study of polymerization and depolymerization reactions;
8. Study of the effects of gamma radiation on biological materials.



Accelerator = kind of ..... ?





**The DC-140 project:  
new multipurpose  
applied science facility  
at FLNR JINR  
Accelerator Complex.**

***Thank you !***

**\* [mitrofanov@jinr.ru](mailto:mitrofanov@jinr.ru)**